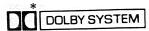
Service Manual

Dolby NR-Equipped
Double Cassette Deck

Cassette Deck





Color

(K)...Black Type (S)...Silver Type

| Color | Areas |
|------------------------|---------------------|
| (K) (S) | [E]Continental |
| Calorin II. Jan 1870s. | Europe. |
| (K) (S) | [EK]United Kingdom. |
| (K) (S) | [EH]Holland. |
| (K) (S) | [EG]F.R. Germany. |
| (K) (S) | [XA]Asia, Latin |
| | America, Middle |
| | Near East, Africa |
| | and Oceania. |
| (K) (S) | [XL]Australia. |
| (K) | [XB]Saudi Arabia. |

SPECIFICATIONS

■ CASSETTE DECK SECTION

Stereo cassette deck Deck system 4-track, 2-channel Track system Heads (DECK A) REC/PLAY Solid Permaloy head Double-gap ferrite head Erasing (DECK B) PLAY Solid Permaloy head Motors (DECK A) Capstan/reel table drive 2 speed electronically controlled DC motor (DECK B) Capstan/reel table drive 2 speed electronically controlled DC motor Recording system 80 kHz Bias frequency AC erase Erasing system 4.8 cm/sec. (1-7/8 ips) Tape speed Frequency response (w/o Dolby N.R.) 20 Hz~16 kHz (±15 dB) METAL 30 Hz~15 kHz (DIN) 20 Hz~15 kHz (±15 dB) CrO₂ 30 Hz~15 kHz (DIN) NORMAL 20 Hz~15 kHz (±15 dB) 30 Hz~15 kHz (DIN) (signal level = max recording level, CrO₂ type tape) 66 dB (CCIR) Dolby B NR on 56 dB (A weighted) NR off

Wow and flutter 0.08% (WRMS)
Fast Forward and Rewind Time

Approx. 105 seconds with C-60 cassette tape

Input sensitivity and impedance LINE

Output voltage and impedance

LINE

HEADPHONES

400 mV/3,2 kΩ 80 mV/8 Ω

 $60~\text{mV}/47~\text{k}\Omega$

■ GENERAL

Power consumption 18W
Power supply
For Australia AC 50 Hz/60 Hz, 240V

For Australia AC 50 Hz/60 Hz, 240V
For continental Europe AC 50 Hz/60 Hz, 220V
For others AC 50 Hz/60 Hz, 110V/127V/220V/240V
Dimensions (W×H×D) 430 × 120 × 228 mm
Weight (16-15/16" × 4-23/32" × 8-31/32")
3.8 kg (8.4 lb.)

Note:

Specifications are subject to change without notice. Weight and dimensions are approximate.

* Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
"Dolby" and the double-D symbol are trade marks of Dolby Laboratories Licensing Corporation.



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LOCATION OF CONTROLS

Headphones jack (phones)

Power "standby ⊕, on" switch (power "standby ⊕, on")

This switch turns on and off the secondary circuit power only. The unit is in the "stand-by" condition when this switch is set to the "standby ⊕" position. Regardless of the switch setting, the primary circuit is always "live" as long as the power cord is connected to an electrical outlet.

Tape-select indicators (Auto Tape Select)

The tape selector setting changes automatically, and the indicator indicates the type of tape being used in "DECK A".

indicator indicates the type of tape being used in CK A".

"DECK A" counter/reset button (DECK A counter/reset)

This indicates the amount of tape travel of "DECK A". When this button is pressed, the readout will be reset to "000".

Editing tape-speed selector • (editing speed)

Press to select the tape speed for edit-recording.

Editing/auto space switch (editing/auto space)

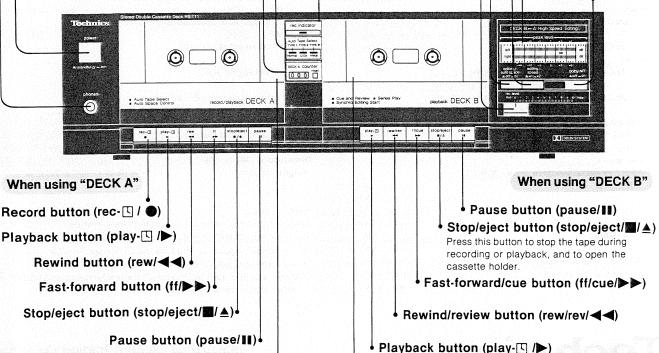
Recording level control (rec level)

Recording indicator (rec indicator)

Level meters (peak level)

During recording, these meters indicate the recording level. The level is adjusted by using the recording level control. During playback, they indicate the level of the recorded sound.

Dolby noisereduction switch (Dolby NR)



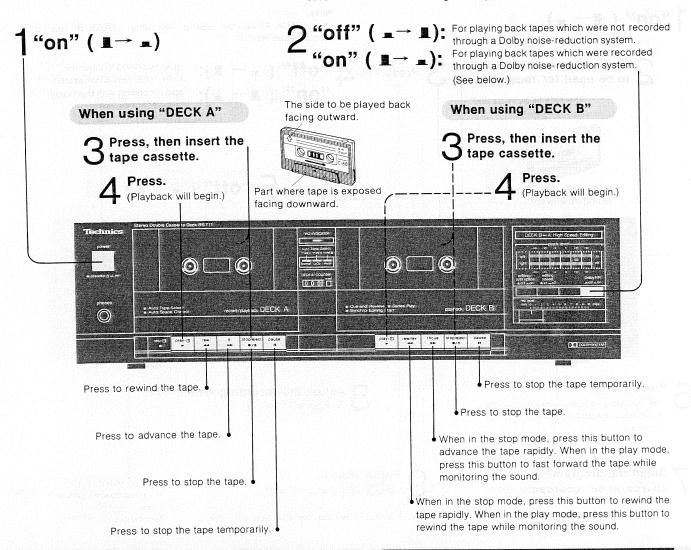
Cassette holder

Cassette holder

Playback

Notes:

- "DECK A" and "DECK B" cannot both be used for playback at the same time.
- Do not press the stop/eject button while the tape is moving, doing so might cause a malfunction or damage the tape.



Dolby noise-reduction system

The Dolby noise reduction system boosts low level high frequency signals during recording. During playback, these high frequency signals are reduced by a corresponding amount and, therefore, noise is reduced.

This unit uses the Dolby-B type noise-reduction system.

Dolby noise-reduction system manufactured under license from Dolby Laboratories Licensing Corporation. "Dolby" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

Automatic tape selector system

This cassette deck automatically detects the type of tape being used, and adjusts for the proper bias and equalization. The tape-select indicator indicates the type of tape being used in "DFCK A"

"Metal" lights when no tape has been loaded in the cassette holder of "DECK A".

Series playback

Continuous playback from one side of a tape in "DECK A" to one side of a tape in "DECK B" (or from "DECK B" to "DECK A") is possible.

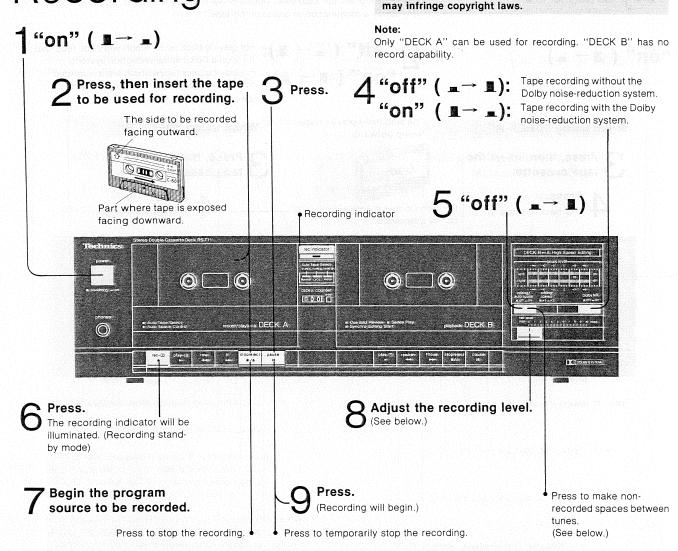
• When starting from "DECK A"

First press the playback button on "DECK A", and then press the playback button on "DECK B".

• When starting from "DECK B"

First press the playback button on "DECK B", and then press the playback button on "DECK A".

Recording



To make non-recorded spaces between tunes

With this unit, by following the steps below, it is possible to make non-recorded spaces (four seconds long) between tunes.

- During recording, press the editing/auto space switch.
 After about 4 seconds, "DECK A" will automatically change to the recording stand-by mode.
- To start the recording again, set the switch to the "off" position. (Recording will begin.)

To erase recorded sounds

- Insert the recorded tape cassette into the cassette holder of "DECK A".
- Set the Dolby noise-reduction switch to the "off" position.
- Set the recording level control to the minimum ("0") position.
- 4. Press the record button, and then let the tape run.

Note that any sounds on the tape will be automatically erased if a new recording is made on that part of the tape.

Note:

Sounds from the deck cannot be heard while the editing/auto space switch is pressed in, so set the tape-monitor switch (on the receiver, etc.) to the "source" position to be able to monitor the sound.

Your attention is drawn to the fact that recording prerecorded tapes or other published or broadcast material

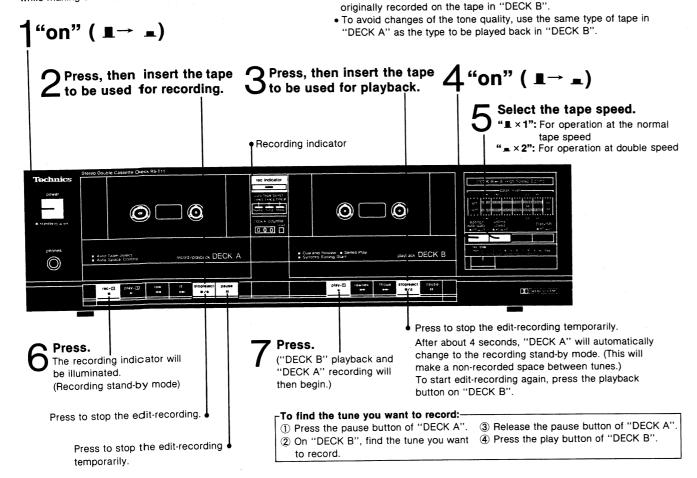
Adjustment of the recording level

The numbers which you should use as a guide for the adjustment of the tape level will differ depending upon the type of tape used.

| Tape type | Normal (TYPE I) CrO ₂ (TYPE II) | Metal (TYPE IV) |
|----------------------|--|-----------------|
| Level (Dolby NR off) | 0dB | +3dB |
| Level (Dolby NR on) | +3dB | +6dB |

Edit-Recording

"Edit-recording" is recording from one tape to another while making some charages.



Notes:

the edit-recording is finished.

• In order to avoid incorrect operation, be sure to set the editing/auto space switch to "off" and press the stop/eject button of "DECK A" after

• Recording level as well as equalizer effects and Dolby noise-reduction effects are recorded on to the tape in "DECK A" exactly as they were

Timer Recording/Playback

If an audio timer (option) is connected to this unit, recording of a radio broadcast, or tape playback, will automatically begin at the preset time. Connect the AC power cord of this unit to the power source outlet of the timer.

(See the operating instructions of the timer for detailed information.)

When setting the timer for timer-controlled recording or playback, the timer should be set to a time which will extend beyond the time of one side of the tape.

This is because, if the timer switches OFF before the tape reaches its end, the capstan and pinch roller remain pressed together, which might adversely affect their performance.

Timer recording

1. Prepare for recording

(Follow steps 1 through 8 of "Recording" on page 5. After adjusting the recording level, press the stop/eject button and the pause button.)

2. Set the timer to the desired recording-start time. (Power will be off.)

3. Press the record button.

(At the set time, the power will come on and the broadcast will be recorded.)

After setting the timer

Make sure that the power switch is set to the "on" position.

Timer playback

- 1. Rewind the tape to the position from which you want playback to begin.
- 2. Set the timer to the desired playback-start time. (Power will be off.)
- 3. Press the playback button of whichever deck you want to use, "DECK A" or "DECK B".

(At the set time, power will come on and the playback will begin.)

For timer playback, playback always starts from "DECK A" in the series playback mode.

After setting the timer

Make sure that the power switch is set to the "on" position.

| DISAS | SEMBLY INSTRUCTIONS | | | | |
|----------------------|---|---|---|--|--|
| Ref. No. | How to remove the cabinet | Ref. No. 4 | How to remove the LED meter P.C.B. and VR/SW P.C.B. | | |
| Procedure 1 | Remove the 4 screws. | 1 → 4 2. Push the one tab aside, and ther the VR/SW P.C.B. | | | |
| Ref. No. 2 | How to remove the main P.C.B. | | 3. Remove the one screw (3).4. Push the 3 tabs aside, and then remove the LFD meter P.C.B. | | |
| Procedure 1 → 2 Ope | 1. Remove the 2 screws (1, 2). 2. Open the side of back chassis, and then pull down it. 3. Remove the one screw (3). 4. Remove the 4 tabs aside. | the LED meter P.C.B. Tabs LED Meter P.C.B | | | |
| Ref. No. | How to remove the mechanism unit | Ref. No. 5 | How to remove the LED P.C.B. | | |
| Procedure 1 → 3 | Remove the 6 screws (~6). Push the eject button. Remove the counter belt (for mechanism | Procedure 1 → 5 | 1. Remove the 2 screws (7, 3). (fig. 2) 2. Remove the 3 tabs aside. (fig. 2) | | |
| | unit of DECK A). | Ref. No. | How to remove the front panel | | |
| Cou | nter Belt | Procedure $1 \rightarrow 3 \rightarrow 4$ $\rightarrow 5 \rightarrow 6$ | Remove the 5 screws (). Open the sides of front panel, and then pull it to yourself. | | |
| LED P.C.B. | Fig. 2 | Open | Open Front Panel | | |
| | | | Fig. 4 | | |

■ MEASUREMENT AND ADJUSTMENT METHODES

Measurement Condition

- Input level controls; Maximum
- Editing switch; Off
- NR switch; Off
- Editing tape spe ed switch; X1

Measuring instrument

- EVM(Electronic Voltmeter) Oscilloscope
- Digital frequency counter
- AF oscillator

Test tape

- Head azimuth adjustment (8kHz, -20dB); QZZCFM
 Tape speed adjustment (3kHz, -10dB); QZZCWAT
- Playback frequency response (315Hz, 12.5kHz, 10kHz, 8kHz, 4kHz, 1kHz, 250kHz, 125kHz, 63kHz, -20dB); QZZCFM

- Make sure heads are clean
- Make sure capstan and pressure roller are clean
- Judgeable room temperature 20±5°C(68±9°F)
- ATT(Attenuator)
- DC voltmeter
- Resistor (600Ω)
- Playback gain adjustment (315Hz, 0dB); QZZCFM
- Overall frequency response, Overall gain adjustment Normal reference blank tape; QZZCRA CrO2 reference blank tape; QZZCRX Metal reference blank tape; QZZCRZ

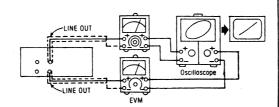
HEAD AZIMUTH ADJUSTMENT

1.Playback the azimuth adjusted part(8kHz, -20dB) of the test tape(QZZCFM) and regulate the angle adjusting screw so that the outputs of L-CH and R-CH are maximized.

(When the adjusting positions are different with L-CH and R-CH, find a position where the outputs of L-CH and R-CH are balanced, and then make the adjustment.)

- 2.At the same time, obtain a lissajous waveform and eliminate phase deflection.
- 3. After adjustment, lock the tape guide height and angle adjustment screws.





TAPE SPEED ADJUSTMENT

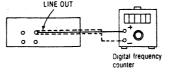
High speed

- 1. Set the editing tape speed switch to "X2" and connect the Deck A = TP1 and TPN1, Deck B = TP2 and TPN2.
- 2.Playback the middle part of the test tape (QZZCWAT). 3. Adjust Deck A = VR803 so that the output is within the standard.

Normal speed

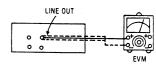
- 4.Set the editing tape speed switch to "X1" and open the Deck A = TP1 and TPN1, Deck B = TP2 and TPN2.
- 5. Playback the middle part of the test tape (QZZCWAT).
- 6. Adjust Deck A = VR801 and Deck B = VR802 so that the output is within the standard.

Standard value: 3000±15Hz(Normal), 6000±630Hz(High)



PLAYBACK FREQUENCY RESPONSE

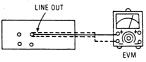
- 1. Playback the playback frequency response part (315Hz, 12.5kHz~ 63Hz, -20dB) of the test tape (QZZCFM).
- 2. Check that the frequency is within the range shown in Fig.1 for both L-CH and R-CH. (See page 9.)



PLAYBACK GAIN ADJUSTMENT

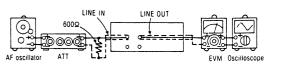
- 1.Playback the playback gain adjusted part (315Hz, 0dB) of the test tape (QZZCFM).
- 2.Adjust Deck B=VR1(L-CH) ((VR2(R-CH))) and Deck A = VR3(L-CH) ((VR4(R-CH))) so that the output is within the standard.

Standard value: 0.4±0.02V



OVERALL FREQUENCY RESPONSE

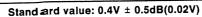
- 1.Set a normal blank tape (QZZCRA) and record by applying signal (50Hz ~ 12.5kHz), 20dB attenuated from the reference input level signal (1kHz, -24dB).
- 2.Playback the signal recorded in step 1, and check that the level of each output frequency is within the range shown in Fig.2 in comparison with the reference frequency (1kHz).
- 3.If it is not within the standard range, adjust the bias current by Deck A = VR301(L-CH) (Deck A = VR302(R-CH)) so that the frequency level is within the standard.
- Level up in high frequency range......Increase the bias current.
- Level down in high frequency range...Decrease the bias current.
- 4. After that, increase the signal recorded on CrO2 blank tape(QZZCRX) and metal blank tape(QZZCRZ) up to 14kHz and adjust in the same way as mentioned above and check that the frequency level is within the range shown in Fig.3.

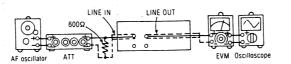


OVERALL GA IN ADJUSTMENT

- 1.Set a normal blank tape (QZZCRA) and apply the reference input level signal (1kHz, -24dB) in record
- 2. Adjust the ou tput 0.4V by attenuator and then record.
 3. Playback the signal recorded in step 2, and check that
- the output is within the standard.

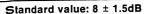
 4.If it is not within the standard, adjust Deck A= VR5(L-CH) ((Deck A= VR6(R-CH))) and repeat the step (1), (2) and (3) until the output is within the standard.

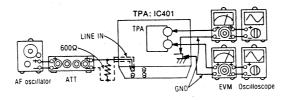




DOLBY NR CIRCUIT

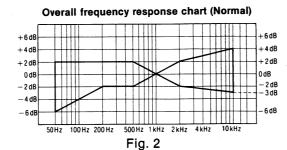
- 1.Set a normal tape and apply 5kHz signal in record pause
- 2.Adjust by attenuator so that the output between terminal 6(L-CH) (terminal 19(R-CH)) of IC401 and ground is
- 3.Turn NR switch ON, and check that the level changes as specified from the level in NR out mode.





Playback frequency response chart 1 kHz 2kHz 4kHz 8kHz 12.5kHz

Fig. 1



Overall frequency response chart (CrO₂, Metal)

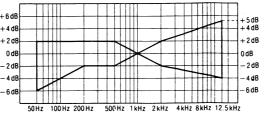
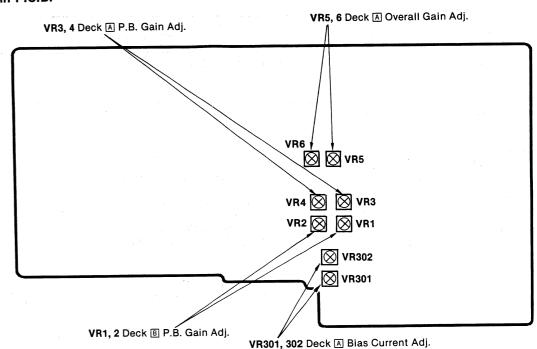


Fig. 3

— 9 —

• Adjustment Points

• Main P.C.B.



• Mechanism P.C.B. **⊗** VR801 -Mechanism (1) P.C.B. VR801 Normal Tape Speed Adj. TP1 VR803 ⊗ **⊗** VR802 -Mechanism (2) P.C.B. VR802 Normal Tape Speed Adj. VR803 High Tape Speed Adj.

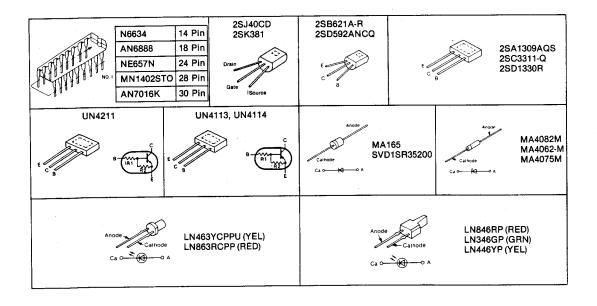
■ MICROCOM PUTER TERMINAL FUNCTION AND WAVEFORM (IC801: MN14-02STO)

| Terminal No. | Symbol | Name | Function/operation |
|-----------------|--------|---|---|
| 1 | Vss | | Connection to GND. |
| 2 | CO9 | | Non connection. |
| 3 | CO8 | REC Prescript signal output | "H" when LINE IN is REC mode. "L" when LINE IN is other mode. |
| 4 | CO7 | Remote control signal cancellation output | (a) LINE IN REC mode (Deck A). PLAY mode (Deck A, Deck B). (b) EDITING mode (Deck A, Deck B). Except (a) mode. Remote control signal (SNS0 Terminal output signal output signal) |
| | | | "H" "H" (output) "L" One pulse signal |
| | | | H H H H H H H H H H H H H H H H H H H |
| 5 | CO6 | Direct muting (DMT) signal output | "L" in mute on (STOP, FF/REW, CUE/REV and each selector) "H" in mute off (REC, PLAY). DMT Output timing of each selector. |
| | | , - | EO0, EO2, EO3 Output signal |
| | | | CO6 (DMT) Output signal L 400~500msec |
| 6 | CO5 | Muting off signal output of playback AMP | • Deck 围 "L" in CUE/REV, "H" in other. |
| 7 | Al3 | Reading of input switch state deck B auto tape selector (S904) | "L" when auto tape selector is on mode. "H" when auto tape selector is off mode. |
| 8 | Al2 | Reading of input switch state deck B FF/REW (S902) | "L" when FF/REW switch is on mode. "H" when FF/REW switch is off mode. |

| | | · · · · · · · · · · · · · · · · · · · | |
|-----------------|--------|---|--|
| Terminal No. | Symbol | Name | Function/operation |
| 9 | Al1 | Reading of input switch state deck A, deck B motors (S906, S903) | DO0 output (Scan A) signal → "L" Deck A "L" in motor switch on, "H" in motor switch off. DO1 output (Scan B) signal → "L" Deck B "L" in motor switch on, "H" in motor switch off. |
| 10 | AIO | Reading of input switch state deck A, deck B PLAY (S905, S901) | DO0 output (Scan A) signal → "L" Deck A "L" in PLAY switch on, "H" in PLAY switch off. DO1 output (Scan B) signal → "L" Deck B "L" in PLAY switch on, "H" in PLAY switch off. |
| 11 | BI3 | Reading of input switch state editing (S1) | "L" when editing switch is on mode. "H" when editing switch is off mode. |
| 12 | BI2 | Reading of input switch state Tape speed selector (S2) | "L" when tape speed selector is on mode. "H" when tape speed selector is off mode. |
| 13 | BI1 | Reading of input switch state deck A auto tape selector (S908) | "L" when auto tape selector is on mode. "H" when auto tape selector is off mode. |
| 14 | B10 | Reading of input switch state deck A REC (S907) | "H" when REC switch is on mode. "L" when REC switch is off mode. |
| 15 | EO0 | Mode selector deck A | • "L" in PLAY mode, "H" in other mode. |
| 16 | EO1 | Playback equalizer (120μs/70μs) selector | •"L" in 120μs mode, "H" in 70μs mode. |
| 17 | EO2 | Tapespeed (X1/X2) selector | • "L" in normal speed (X1), "H" in high speed (X2). |
| 18 | EO3 | Dolby IC mode selector (REC/PLAY) | •"L" in REC mode, "H" in PLAY mode. |
| 19 | RST | Reset terminal | Used to reset the microcomputer when power is thrown in. Reset at "L". |
| 20 | TST | | Connection to GND. |
| 21 | DO3 | Motor selector deck B | • "H" in motor deck 围 off, "L" in motor deck 围 on. |
| 22 | DO2 | Motor selector deck A | •"H" in motor deck A off, "L" in motor deck A on. |

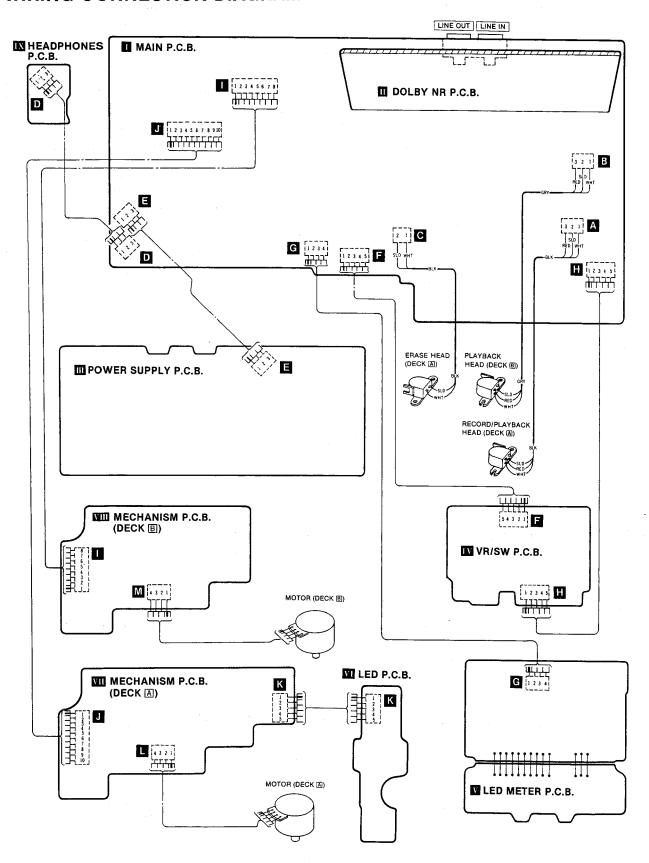
| Terminal No. | Symbol | Name | Function/operation | |
|-----------------|-----------------|-----------------------------|--|--|
| 23 | DO1 | Scan B | • Scan signal for reading of PLAY switch input. 1 pules 3.5~4.3msec H L | |
| 24 | DOO | Scan A | •Scan signal for reading of REC switch input. | |
| 25 | SNS0 | Remote control signal input | •Input of serial signal from remote control jack. | |
| 26 | SNS1 | | Non connection. | |
| 27 | V _{DD} | Power supply terminal | • Operative on 5±0.5 volts. | |
| 28 | osc | Clock Oscillation | Clock oscillation of about 300 kHz. | |

■ TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES



WIRING CONNECTION DIAGRAM

D



■ RESISTORS & CAPACITORS

- Notes:* Important safety notice:

 Components identified by A mark have special characteristics important for safety. When replacing any of these compounds use only manufacturer's specified
 - * Bracketed incalications in Ref. No. columns specify the Parts without these indications can be used for all areas.

Numbering System of Resistor

Example

| ERD | 25 | F _ | <u> </u> | 102 |
|------|---------|--------|-----------|-----------------------------------|
| Type | Wattage | Shap e | Tolerance | Value |
| ERX | 2 | AN | J _ | 471 |
| Type | Wattage | Shape | Tolerance | Value 47×10 ¹ (ohm) |

Numbering System of Capacitor

Example

| ECKD 1H | 102 Z | F |
|--------------|----------------|------------------------------|
| Type Voltag | | Peculiarity |
| ECEA 50 | М | 330 |
| Type Voltage | ge Peculiarity | Value (33×10° microfarad) |

| Resistor Type | Wattage | Tolerance |
|---|--|----------------------------------|
| ERD : Carbon ERG : Metal Oxide ERX : Metal Film ERQ : Fuse Type Metal ERD []] L : Carbon (chip) ERO []] K : Metal Film (chip) ERC : Solid | 10 : 1/8W 12 : 1/2W 25 : 1/4W 1A : 1W 18 : 1/8W 52 : 1/4W 51 : 1/2W 2F : 1/4W 50 : 1/2W 2A : 2W | J : ±5% F : ±1% G : ±2% K : ±10% |

| Capacitor Type | Voltage | Tolerance |
|---|----------------------|------------------------|
| ECE : Electrolytic ECCD : Ceramic | 0J:6.3V 1A:10V | C : ±0.25pF J : ±5% |
| ECKD : Ceramic | 1C: 16V | K : ±10% |
| ECQM : Polyester | 1E: 25V 1H: 50V | Z : +80% -20% |
| ECQP : Polyproylene | 1V: 35V 50: 50V | P:+100% 0% |
| ECG : Ceramic | 05 : 50 V | M : ±20% |
| ECEADDON: Non Polar Electrolytic | 2H: 500V 2A: 100V | D : ±0.5pF |
| QCU [] : Ceramic (Chip Type) | 1 : 100V | G : ±2% |
| ECUX : Ceramic (Chip Type) | KC: 400V AC | 1 |
| ECF : Semiconductor | KC: 125VAC (UL) | |
| | 1J : 63V | |
| EECW : Liquid electrolyte double layer capcitor | | |

| Ref. No. | Part No. | Part Code | Ref. No. | Part No. | Part Code | Ref. No. | Part No. | Part Code |
|----------------|--------------|----------------|----------------|--------------|-----------------|----------------|---------------|----------------|
| RESISTORS | | | R301 | ERDS2TJ1R0 | 001 152 2419 4 | E, EG, EH, XA | EDDOOT HOS | 001 1F0 0401 0 |
| | 50000T 1101 | 001 152 2421 0 | R302, R303 | ERDS2TJ563 | 001 152 2446 1 | R605 | ERDS2TJ101 | 001 152 2421 0 |
| R1, R2 | ERDS2T J101 | 001 152 2421 0 | R304 | ERDS1FJ100 | 001 152 2612 5 | EK, XL | EDD01E 1000 | 001 100 0000 0 |
| R3. R4 | ERDS2T J101 | 001 152 2421 0 | EK, XL | | | R606 | ERDS1FJ220 | 001 152 2622 3 |
| R5, R6 | ERDS2T J101 | 001 152 2421 0 | R304 | ERDS2TJ100 | 001 152 2420 1 | E, EG, EH, XA, | | |
| R7, R8 | ERDS2T J225 | | e, eg, eh, xa. | | | XB | | 204 450 0400 0 |
| R9, R10 | ERDS2T J820 | 001 152 2453 2 | XB | | | R606 | ERDS2TJ220 | 001 152 2430 9 |
| R11. R12 | ERDS2T J392 | 001 152 2439 0 | R305 | ERDS1FJ100 | 001 152 2612 5 | EK, XL | | 201 150 2010 1 |
| R13, R14 | ERDS2T J272 | 001 152 2354 4 | EK, XL | | | R607, R608 | ERDS2TJ102 | 001 152 2346 4 |
| R15, R16 | ERDS2TJ122 | 001 152 2423 8 | R305 | ERDS2TJ100 | 001 152 2420 1 | R613 | ERDS2TJ563 | 001 152 2446 1 |
| R17, R18 | ERDS2T J332 | 001 152 2357 1 | e, eg, eh, xa, | | | R621, R622 | ERQ14LKR22 | 001 190 0625 4 |
| R19, R20 | ERDS2T J154 | 001 152 2427 4 | XB | | | EK, XL | 21.5 | |
| R21, R22 | ERDS2T J273 | 001 152 2436 3 | R308 | ERDS2TJ561 | 001 152 2364 2 | R623, R624 | ERG1ANJ560 | 001 151 0077 9 |
| R23, R24 | ERDS2T J472 | 001 152 2362 4 | R309 | ERDS1FJ220 | 001 152 2622 3 | EK, XL | | |
| R25, R26 | ERDS2TJ102 | 001 152 2346 4 | EK, XL | | | R625 | ERG1ANJ120 | 001 151 0023 3 |
| R27, R28 | ERDS2TJ330 | 001 152 2355 3 | R309 | ERDS2TJ220 | 001 152 2430 9 | EK. XL | | |
| R29, R30 | ERDS2T J472 | 001 152 2362 4 | E, EG, EH, XA. | | | R626 | ERD2FCJ6R8 | 001 152 2481 8 |
| R31, R32 | ERDS2TJ182 | 001 152 2352 6 | XB | | | EK, XL | | |
| R33, R34 | ERDS2TJ182 | 001 152 2352 6 | R310 | ERDS2TJ331 | 001 152 2356 2 | R627, R628 | ERX1ANJ8R2 | 001 151 0447 3 |
| R37, R38 | ERDS2TJ272 | 001 152 2354 4 | R401, R402 | ERDS2TJ242 | 001 152 3150 0 | EK, XL | | |
| R39, R40 | ERDS2TJ183 | 001 152 2429 2 | R403, R404 | ERDS2TJ471 | 001 152 2361 5 | R701, R702 | ERDS2TJ363 | 001 152 2594 0 |
| R41, R42 | ERDS2T J152 | 001 152 2350 8 | R405, R406 | ERDS2TJ473 | 001 152 2363 3 | R703, R704 | ERDS2T J472 | 001-152 2362 4 |
| R43, R44 | ERDS2TJ182 | 001 152 2352 6 | R407, R408 | ERDS2TJ432 | 001 152 2827 2 | R705, R706 | ERDS2TJ154 | 001 152 2427 4 |
| R45 | ERDS2TJ271 | 001 152 2435 4 | R409, R410 | ERDS2TJ332 | 001 152 2357 1 | R707 | ERDS2TJ562 | 001 152 2445 2 |
| EK, XL | | | R411, R412 | ERDS2TJ102 | 001 152 2346 4 | R708, R709 | ERDS2TJ221 | 001 152 2431 8 |
| R45 | ERDS2TJ330 | 001 152 2355 3 | R413, R414 | ERDS2TJ274 | 001 152 2437 2 | R710, R711 | ERDS2TJ330 | 001 152 2355 3 |
| E. EG. EH. XA | | | R415, R416 | ERDS2TJ184 | 001 152 2588 8 | R801 | ERDS2TJ103 | 001 152 2347 3 |
| R46 | ERDS2TJ271 | 001 152 2435 4 | R417, R418 | ERDS2TJ470 | 001 152 2442 5 | R802 | ERDS2TJ102 | 001 152 2346 4 |
| EK, XL | | | R419 | ERDS2TJ222 | 001 152 2353 5 | R803 | ERDS2TJ103 | 001 152 2347 3 |
| R46 | ERDS2TJ330 | 001 152 2355 3 | R420 | ERDS2TJ103 | 001 152 2347 3 | R805 | ERDS2TJ272 | 001 152 2354 4 |
| E, EG, EH, XA | | | R423 | ERDS2TJ102 | 001 152 2346 4 | R806 | ERDS2TJ332 | 001 152 2357 1 |
| R47, R48 | ERDS2TJ274 | 001 152 2437 2 | R424 | ERDS2TJ473 | 001 152 2363 3 | R807, R808 | ERDS2TJ103 | 001 152 2347 3 |
| R49. R50 | ERDS2TJ154 | 001 152 2427 4 | R601 | ERDS2TJ271 | 001 152 2435 4 | R809 | ERDS2TJ103 | 001 152 2347 3 |
| E, EK, EH, XA. | | | EK, XL | | | R810 | ERDS2TJ563 | 001 152 2446 1 |
| XB | | | R601 | ERDS2TJ470 | 001 152 2442 5 | R811 | ERDS2TJ332 | 001 152 2357 1 |
| R51, R52 | ERDS2TJ363 | 001 152 2594 0 | E. EG. EH. XA | LINGLIGATO | | R812 | ERDS2TJ392 | 001 152 2439 0 |
| R53. R54 | ERDS2TJ103 | 001 152 2347 3 | R602 | ERDS2TJ271 | 001 152 2435 4 | R813 | ERDS2TJ272 | 001 152 2354 4 |
| R55, R56 | ERDS2TJ563 | 001 152 2446 1 | EK, XL | CHECKTOLI | 307 TOL 2 TOU T | R814 | ERDS2TJ103 | 001 152 2347 3 |
| EK, XL | 2,1002, 2230 | | R602 | ERDS2TJ470 | 001 152 2442 5 | R815 | ERDS2TJ563 | 001 152 2446 1 |
| R57, R58 | ERDS1FJ151 | 001 152 2512 8 | E, EG, EH, XA | EIIDOLI GAIO | | R817 | ERDS2TJ271 | 001 152 2435 4 |
| EK, XL | EUDOU TIO | J | R603 | ERDS2TJ101 | 001 152 2421 0 | R818. R819 | ERDS2TJ391 | 001 152 2360 6 |
| R59, R60 | ERDS2TJ470 | 001 152 2442 5 | R604 | ERDS2TJ102 | 001 152 2346 4 | R820 | ERDS2TJ103 | 001 152 2347 3 |
| EK, XL | LIDGETOTTO | 30 | R605 | ERDS1FJ100 | 001 152 2612 5 | R821, R822 | ERDS2TJ273 | 001 152 2436 3 |
| EN, AL | | | nous | FUDSIL 2100 | OUT THE EDIE 3 | 11021, 11022 | E. DOE I VETO | 501 IOL LTOO 0 |

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| Ref. No. | Part No. | Part Code | Ref. No. | Part No. | Part Code | Ref. No. | Part No. | Part Code |
|------------|--------------|------------------|---------------|--------------|----------------|--------------|--------------|----------------|
| R823 | ERDS2TJ152 | 001 152 2350 8 | C23, C24 | ECKD2H101KB | 001 103 1610 6 | EK, XL | | |
| R824 | ERDS2TJ273 | 001 152 2436 3 | C25, C26 | ECKD1H561KB | 001 103 1576 1 | C403, C404 | ECQB1H472JZ | 001 106 3380 8 |
| R825 | ERDS2TJ152 | 001 152 2350 8 | C27, C28 | ECQB1H332JZ | 001 106 3316 6 | C405, C406 | ECQM1H333JZ | 001 106 0779 1 |
| R826 | ERDS2TJ102 | . 001 152 2346 4 | C29, C30 | ECQB1H223JZ | | C407, C408 | ECQM1H473JZ | 001 106 0810 9 |
| R827 | ERDS2TJ820 | 001 152 2453 2 | C31, C32 | ECQB1H123JZ | 001 106 3239 2 | C409, C410 | ECQM1H334JZ | 001 106 0786 2 |
| EK, XL | | | C33, C34 | ECQB1H123JZ | 001 106 3239 2 | C411, C412 | ECQV1H104JZ | 001 106 2571 7 |
| R828, R829 | ERDS2TJ103 | 001 152 2347 3 | C35, C36 | ECFR1E153KAY | 001 108 1055 6 | C413, C414 | ECKD1H122KB | 001 103 1459 5 |
| R830 | ERDS2TJ123 | 001 152 2424 7 | C37, C38 △ | ECKD1H223PF | 001 103 1510 9 | C415, C416 | ECKD1H152KB | 001 103 1467 5 |
| R831 | ERDS2TJ562 | 001 152 2445 2 | C39, C40 | ECEA1HK010 | 001 120 0341 5 | C601, C602 | ECEA0JS102 | 001 120 0152 8 |
| R834 | ERDS2TJ103 | 001 152 2347 3 | C41, C42 | ECEA1HK2R2B | 001 120 0346 0 | C603 | ECEA0JU222 | 001 120 3161 5 |
| R835 | ERDS2TJ123 | 001 152 2424 7 | C43, C44 | ECEA1EK4R7 | 001 120 0294 5 | C604, C605 △ | ECKD1H223PF | 001 103 1510 9 |
| R836 | ERDS2TJ154 | 001 152 2427 4 | C45, C46 | ECEA1EK4R7 | 001 120 0294 5 | C606 ∆∆ | ECKD1H223PF | 001 103 1510 9 |
| R837 | ERDS2TJ563 | 001 152 2446 1 | C47 △ | ECKD1H223PF | 001 103 1510 9 | C607, C608 | ECEA1AU221 | 001 120 3131 1 |
| R838 | ERD\$2TJ154 | 001 152 2427 4 | C301 | ECKD1H392KB | 001 103 1547 6 | C609, C610 | ECEA1CU471 | 001 120 3202 3 |
| CAPACITORS | | | T C302 | ECFR1E682KAY | | C611 | ECEA16V1000 | 001 120 2545 7 |
| | RCBS1H391KBY | 001 103 8540 5 | C303, C304 | ECFR1E222KAY | 001 108 0942 8 | C612 | ECKD2H682PE | |
| C1. C2 | RCBS1H271KBY | 001 103 5611 9 | C305 A | ECKD1H223PF | 001 103 1510 9 | C701, C702 | ECEA1HK2R2B | 001 120 0346 0 |
| C3, C4 | ECQB1H123JZ | 001 106 3239 2 | C306 | ECFD1V473KD | 001 108 0256 3 | C703 ⚠ | ECKD1H223PF | 001 103 1510 9 |
| C5, C6 | ECEAOJU101 | 001 120 2829 8 | C307 | ECQP1183JZ | 001 106 1083 2 | C802 | ECEA1HKR47 | 001 120 0338 0 |
| C7, C8 | ECEAUGUOT | 001 120 2223 6 | C308 | ECEA1CKS100 | 001 120 2600 7 | C803 | ECCD1H101K | 001 103 0341 2 |
| C9, C10 | ECBT1H681KB | 001 103 3535 2 | E, EG, EH, XA | | | C804 ∆ | ECKD1H223PF | 001 103 1510 9 |
| C11, C12 | ECKD1H122KB | 001 103 1459 5 | C308 | ECEA1CU220 | 001 120 2906 2 | C806 | ECEA1EK4R7 | 001 120 0294 5 |
| C15. C16 | ECCD1H181K | 001 103 1455 5 | EK, XL | | | C807 | ECEA1AU221 | 001 120 3131 1 |
| C17, C18 | ECEA1HKR33 | 001 103 0466 0 | C309, C310 | RCBS1H271KBY | 001 103 5611 9 | C808, C809 | ECFR1E682KAY | |
| C19, C20 | | 001 120 0337 1 | C311 | ECEA1CKS100 | 001 120 2600 7 | C810 | ECQM1H224JZ | 001 106 0746 0 |
| C21, C22 | ECEA1HK010 | 001 120 0041 5 | C321 | ECEA1CU220 | 001 120 2906 2 | | | |

REPLACEMENT PARTS LIST

Notes: * Important safety notice:

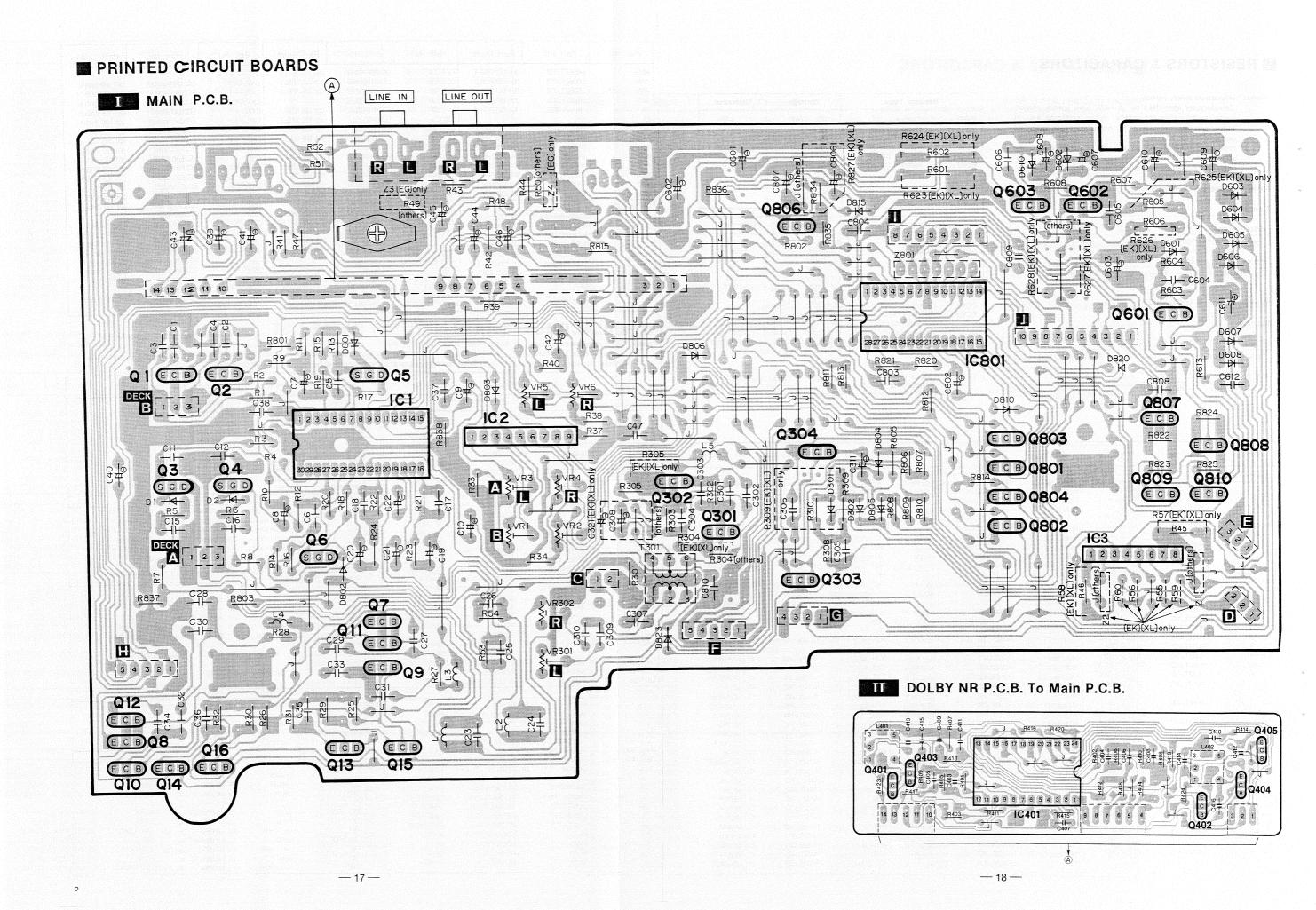
Components identified by ⚠ mark have special characteristics important for safety.

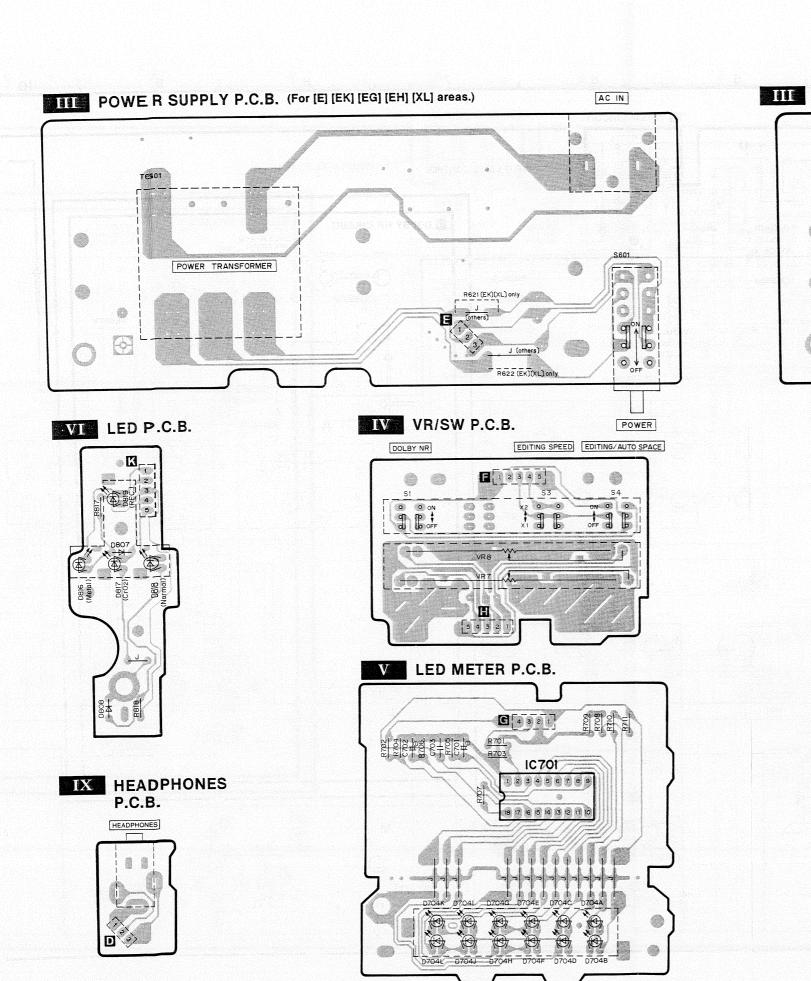
When replacing any of these components use only manufacturer's specified parts.

* Blacked indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.

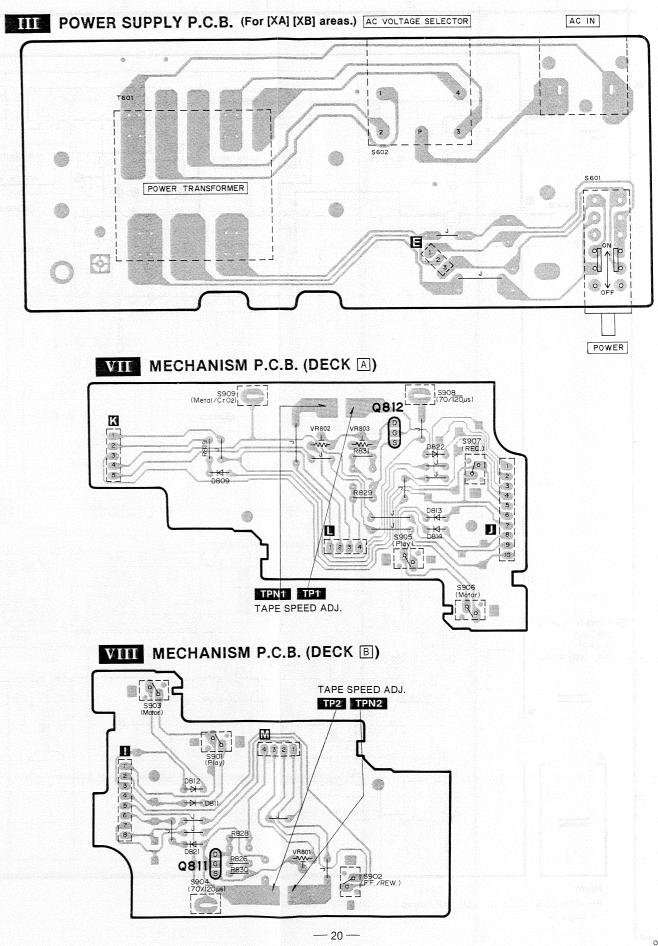
| Ref. No. | Part No. | Part Code | Description | Ref. No. | Part No. | Part Code | Description |
|--------------------|--------------------------|----------------------------------|--|------------------|--------------|----------------|-----------------------|
| INTEGRATED CIRCU | ITS | | | D809, D810 | MA165 | 001 032 0494 0 | DIODE |
| | | 001 061 4629 4 | 1.0 | D811, D812 | MA165 | 001 032 0494 0 | DIODE |
| 101 | AN7016K MN6634 | 001-061-0884-7 | | D813, D814 | MA165 | 001 032 0494 0 | - ' |
| 1C2 1C3 | M5218L | | I.C., OPERATION AMP. | D815 | MA165 | 001 032 0494 0 | |
| 1C401 | NE657N | 001 060 7796 3 | | D816 | LN846RP | 001 032 3839 3 | |
| IC701 | AN6888 | 001 060 7693 9 | | D817 | LN346GP | 001 032 3829 5 | |
| IC801 | MN1402ST0 | | INTEGRATED CIRCUIT | D818 | LN446YP | 001 032 3834 8 | |
| TRANSISTORS | miti-toco i o | 001 001 4000 0 | THE COLUMN TO STATE OF | D819 | LN846RP | 001 032 3839 3 | |
| | | | | D820, D821 | MA165 | 001 032 0494 0 | |
| Q1, Q2 | 2SD1450R | 001 030 4366 1 | | D822, D823 | MA165 | 001 032 0494 0 | DIODE |
| 03. 04 | 2SJ40CD | 001 030 2807 5 | | VARIABLE RESISTO | RS | | |
| Q5, Q6 | 2SJ40CD | 001 030 2807 5 | | VR1, VR2 | EVND4AA00B24 | 001 180 2244 1 | VARIABLE RESISTOR |
| Q7, Q8 | 2SC3311A-Q | 001 030 5279 5 | | VR3, VR4 | EVND4AA00B24 | 001 180 2244 1 | VARIABLE RESISTOR |
| 09, 010 | 2SA1309AQS | 001 030 4846 0 | | VR5, VR6 | EVND4AA00B14 | 001 180 2242 3 | V,R., 10KΩ(B) |
| Q11, Q12 | 2SA1309AQS | 001 030 4846 0 | | VR7, VR8 | EWABP1X05A54 | 001 174 6870 1 | VARIABLE RESISTOR |
| 013, 014 | 2SC3311A-Q | 001 030 5279 5 001 030 5279 5 | | VR301, VR302 | EVND4AA00B15 | 001 180 2243 2 | VARIABLE RESISTOR |
| Q15, Q16 | 2SC3311A-Q 2SC3311A-Q | 001 030 5279 5 | | VR801, VR802 | EVN49C00YB14 | 001 180 3171 7 | V.R., 10KΩ(B) |
| Q301, Q302 Q303 | 2SD592ANCQ | 001 030 1752 7 | | VR803 | EVN49C00YB14 | 001 180 3171 7 | V.R., 10KΩ(B) |
| 0304 | UN4211 | 001 030 4033 9 | | COILS AND TRANSF | ORMERS | | |
| Q401, Q402 | 2SC3311A-Q | 001 030 5279 5 | | L1, L2 | SLQX303-1KT | 001 211 3955 3 | COLL |
| Q403, Q404 | 2SC3311A-Q | 001 030 5279 5 | | L3, L4 | SLQX272-1YT | 001 211 0649 2 | |
| Q405 | 2SA1309AQS | 001 030 4846 0 | | L5 | ELEPK271KA | | COIL FILTER |
| Q601, Q602 | 2SD592ANCQ | 001 030 1752 7 | | L401, L402 | QLB40048 | 001 210 7275 9 | |
| Q603 | 2SB621A-R | 001 030 0668 6 | | T301 | SL09C19-K | | OSCILLATOR COIL |
| Q801, Q802 | UN4113 | 001 030 2900 9 | | T601 △ | SLT5K232SA | | POWER TRANSFORMER |
| Q803, Q804 | UN4113 | 001 030 2900 9 | | E, EG, EH | 00.0.000. | 301 L32 1331 L | 100211101010101 |
| Q806 | 2SA1309AQS | 001 030 4846 0 | | T601 △ | SLT5K233SA | 001 202 8312 3 | POWER TRANSFORMER |
| Q807, Q808 | 2SD592ANCQ | 001 030 1752 7 | | XA, XB | | | |
| Q809, Q810 | UN4114 | 001 030 4832 6 | | T601 | SLT5K234SA | 001 202 7979 0 | POWER TRANSFORMER |
| Q811, Q812 | 2SD381D | 001 030 7411 1 | TRANSISTOR | EK, XL | | | |
| DIODES | | | | COMPONENT COM | BINATIONS | | |
| D1, D2 | MA165 | 001 032 0494 0 | DIODE | Z1, Z2 | EXRP150K104T | 001 230 0410 6 | COMPONENT COMBINATION |
| D301, D302 | MA165 | 001 032 0494 0 | | EK, XL | | | |
| D601 | MA4062-M | 001 032 7211 7 | | Z3, Z4 | EXRP222K154T | | COMPONENT COMBINATION |
| D602 | MA4082M | 001 032 4955 6 | DIODE | EG | | | |
| D603, D604 🗘 | SVD1SR35200A | 001 032 3951 4 | RECTIFIER | Z801 | EXBF7E562J | 001 230 1578 9 | COMPONENT COMBINATION |
| D605, D606 🛆 | SVD1SR35200A | 001 032 3951 4 | RECTIFIER | SWITCHES | | | |
| D607. D608 🛆 | SVD1SR35200A | 001 032 3951 4 | RECTIFIER | S1, S3 | SSH3709 | 000 405 5005 0 | PUSH SWITCH |
| D610 | MA4075M | 001 032 7212 6 | DIODE | S4 | SSH3709 | | PUSH SWITCH |
| D704A, D704B | LN463YCPPU | 001 032 7887 9 | | S601 ∆∆ | SSH1226 | | PUSH SWITCH |
| D704C, D704D | LN463YCPPU | 001 032 7887 9 | | S602 A | SSR187-1 | | SW. VOLTAGE SELECT |
| D704E, D704F | LN463YCPPU | 001 032 7887 9 | | XA, XB | 3311101-1 | 000 400 2201 3 | SH, VOLTAGE GEEEGT |
| D704G, D704H | LN863RCPP | 001 032 7263 5 | | S901, S902 | SSP83 | 003 434 0996 9 | SW |
| D7041, D704J | LN863RCPP | 001 032 7263 5 | | S903 | SSP83 | 003 434 0996 9 | |
| D704K, D704L | LN863RCPP | 001 032 7263 5 | | S904 | LSA-1150AU | 003 434 0994 1 | |
| D801, D802 | MA165 | 001 032 0494 0 | | S905, S906 | SSP83 | 003 434 0996 9 | |
| D803, D804 | MA165 | 001 032 0494 0 | | S907 | LSA-1150AU | 003 434 0994 1 | |
| D805, D806 | MA165 | 001 032 0494 0 | | S907 | SSP83 | 003 434 0996 9 | |
| D807, D808 | MA165 | 001 032 0494 0 | DIODE | S908 | LSA-1150AU | 003 434 0994 1 | |
| | | | | 16 — | 10,1100110 | 333 107 3304 1 | |

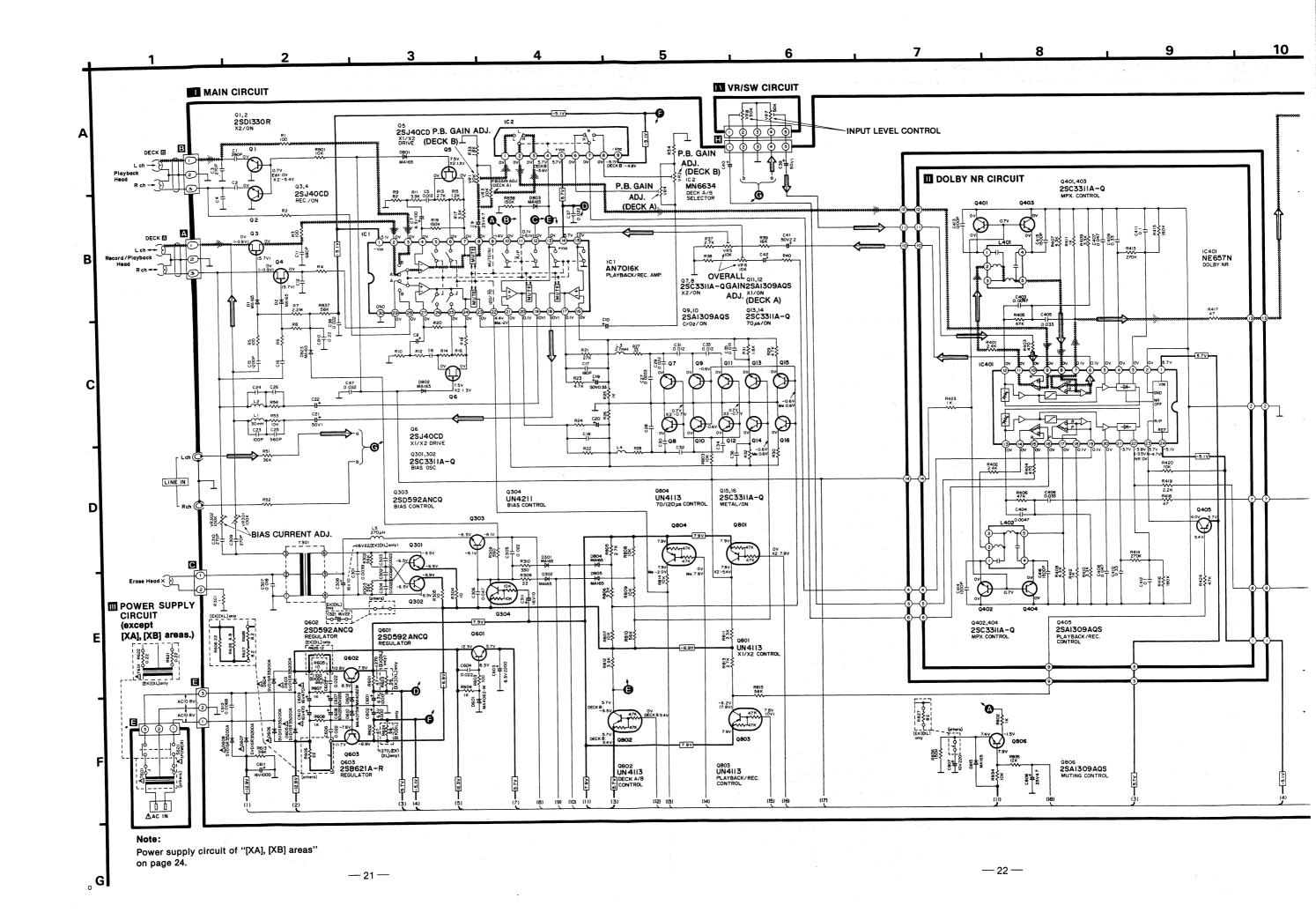
--- 16 ---

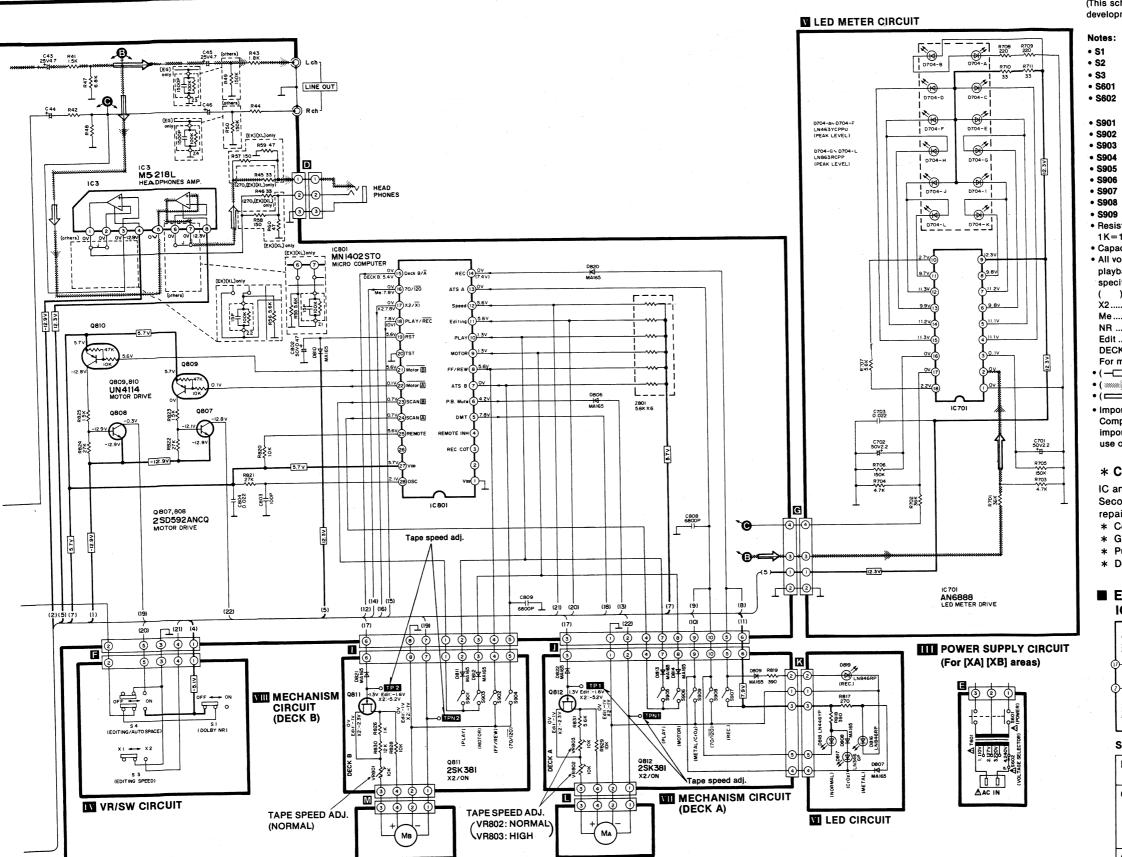




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■ SCHEMATIC DIAGRAM

(This schematic diagram may be modified at any time with the development of new technology.)

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15

: Editing switch in "off" position.

: Editing speed select switch in "X1" position.

• S3 : Dolby NR switch in "off" position.

: Power switch in "off" position.

: Voltage selector switch in "240 V" position.

(110V ← 127V ← 220V ← 240V) ([XA], [XB] areas only)

: DECK B play switch in "off" position.

DECK B FF/REW switch in "off" position. • S902

: DECK B motor switch in "off" position. • \$903

: DECK I 70/120us detection switch in "off" position. • S904

: DECK A play switch in "off" position.

: DECK A motor switch in "off" position. : DECK A rec switch in "off" position.

: DECK A 70/120µs detection switch in "off" position.

: DECK A Metal/CrO₂ detection switch in "off" position. • S909

 Resistance are in ohms (Ω), 1/4 watt unless specified otherwise. $1 K = 1,000 (\Omega), 1 M = 1,000 k (\Omega)$

 \bullet Capacity are in micro-farads (µF) unless specified otherwise.

 All voltage values shown in circuitry are under no signal condition and playback mode with volume control at minimum position otherwise specified.

.....Voltage values at record mode. ()...... Voltage values at Editing speed X2 mode. Voltage values at Metal tape mode. .. Voltage values at Dolby NR mode. ... Voltage values at Editing mode. DECK BVoltage values at DECK B Playback.

For measurement us EVM.

• (—) indicates B (bias).

• () indicates the flow of the playback signal.

• () indicates the flow of the record signal.

• Important safety notice

Components identified by $\underline{\Lambda}$ mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

* Caution!

IC and LSI are sensitive to static electricity. Secondary trouble can be prevented by taking care during

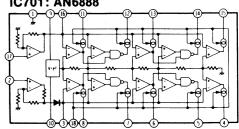
* Cover the parts boxes made of plastics with aluminum foil.

* Ground the soldering iron.

* Put a conductive mat on the work table.

* Do not touch the legs of IC or LSI with the fingers directly.

■ EQUIVALENT CIRCUIT IC701: AN6888



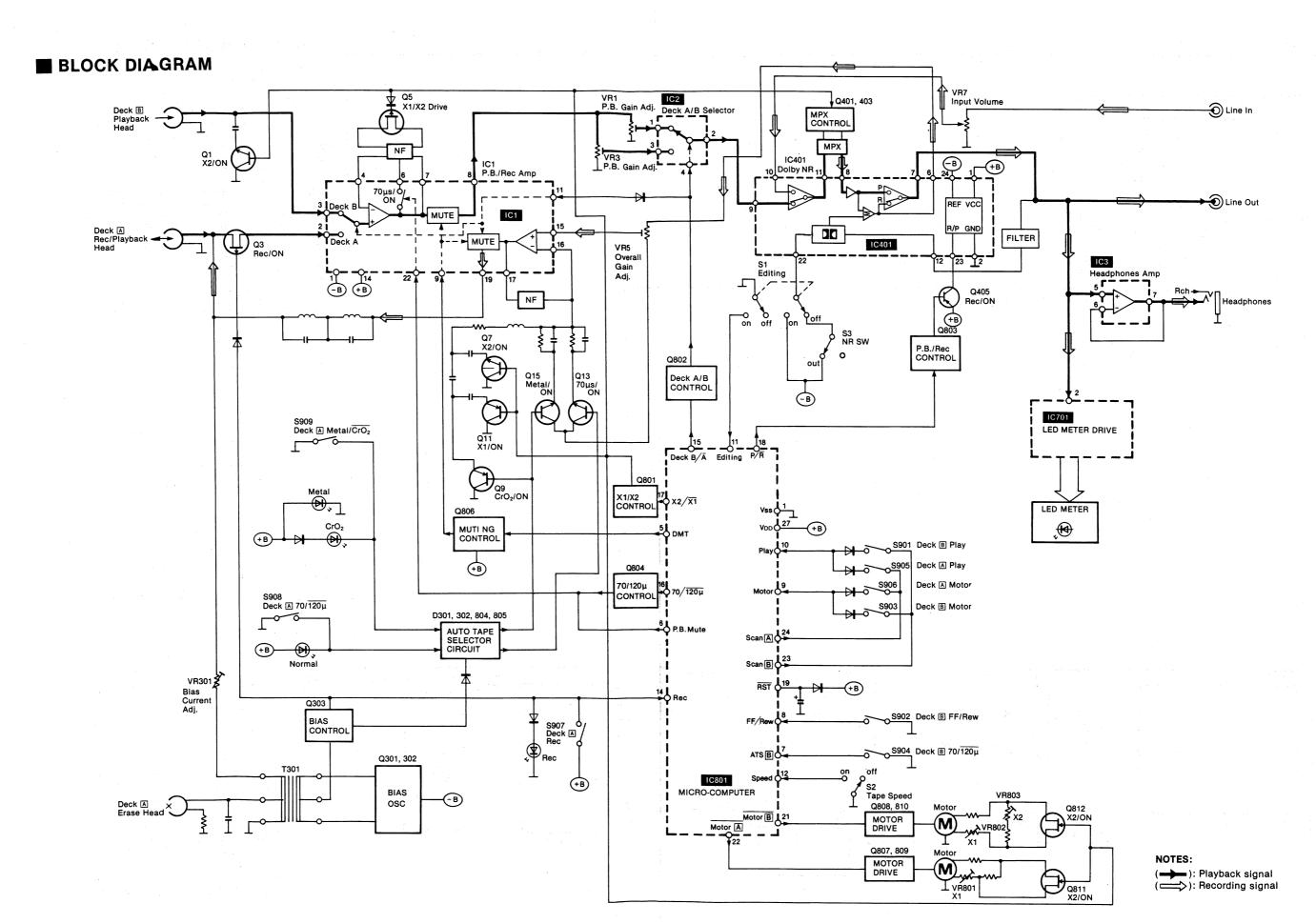
SPECIFICATIONS * Input level control ... MAX

| Playback S/N ratio * Test tapeQZZCFM | Greater than 45dB |
|--|--|
| Overall distortion * Test tape QZZCRA for Normal QZZCRX for CrO ₂ QZZCRZ for Metal | Normal Less than 3.5 % CrO ₂ , Metal Less than 4 % |
| Overall S/N ratio * Test tapeQZZCRA | Greater than 43dB (without NAB filter) |

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■ REPLACEMENT PARTS LIST

| Ref. No. | Part No. | Part Code | Description | Ref. No. | Part No. | Part Code | Description |
|---------------|----------------------|----------------|------------------------------|----------------|-----------------------|----------------------------------|----------------------------|
| CASSETTE DECK | | | | 164 | SMQT1589 | 016 718 3304 3 | LEVER EJECT KICK LEVER |
| | SJH103 | 001 270 1833 9 | MAGNETIC HEAD | 166 | SMQ.4872 SMQ.4880 | | FUNCTION LEVER W/SP |
| 101 | 30.1.00 | | (DECK B) | 168 169 | SMQ.T1590 | | SUB CHASSIS |
| 101 | RJH4C35GZAM | 001 270 1680 8 | MAGNETIC HEAD | 170 | SMQ4888 | | M GEAR SPRING |
| | | | (DECK A) | 171 | SMQ.4890 | 016 728 0090 4 | TRIGGER ARM SPRING |
| 102 | SMQ.4596 | 016 726 0239 1 | | 172 | SMQ.4892 | | TRIGGER ARM ASSEMBLY |
| 103 | RJH7E5YAM | 001 270 1681 7 | MAGNETIC HEAD | 173 | SMQ.4894 | 016 745 0071 0 | |
| | 0.1107 | 001 070 1000 0 | (DECK A) | 174. | SMQ.4896 | 016 745 0130 6 | |
| 103 | SJH97 | UUI 2/U 1682 6 | MAGNETIC HEAD (DECK B) | 175 | SMQT1591 | 016 752 0121 6 | MAIN BELI FLYWHEEL ASSY |
| 104 | SMQ.4768 | 016 630 0142 0 | | 176 | SMQT1592 SMQ4902 | | TRIGGER ARM |
| 104 | RFD135ZA | 015 845 0361 4 | | 177 | SMQ.4904 | 016 728 0091 3 | TRIGGER ARM SPRING |
| 105 106 | SMQT1581 | 005 500 5750 4 | SCREW | 178 179 | SMQ4906 | | PAUSE ARM ASSY |
| 107 | SMQ4770 | 016 726 0242 6 | HEAD PANEL SPRING | 180 | SMQ4909 | 016 726 0780 5 | SPRING |
| 108 | SMQ.4772 | | TAKE UP ROLLER ASSY | 181 | SMQ4910 | | LIFT ARM COLLAR |
| 109 | RFS249ZA | 015 726 2227 5 | | 182 | SMQ.T1593 | 016 717 0243 6 | |
| 110 | SMQ4774 | | FUNCTION LEVER STOPPER | 183 | RFS248ZA | 015 726 2226 6 | |
| 111 | SMQ4776 | | PINCH ROLLER ASSY | 184 | SMQT1731 | | MOTOR ASS/Y |
| 112 | SMQT1458 | 016 630 0224 9 | | 185 | SMQT1633 | | FM- HOLD PLATE |
| 113 | SMQ4778 | 010 /18 0306 3 | REC SAFETY LEVER (DECK A) | 186 | SMQ4916 | 016 653 0621 3 016 630 1710 6 | MOTOR RUBBER |
| 1,,, | SMO 4790 | 016 727 0051 6 | PACK HOLDER SPRING | 187 | SMQT1595 | 016 630 1710 6 | |
| 114 | SMQ.4780 SMQ.4782 | | FLYWHEEL METAL | 188 | SMQ.4922 | | KICK LEVER |
| 115 | RFY183ZA | 015 718 3291 9 | | 190 | SMQ.4940 SMQ.4858 | | BUTTON LEVER SPRING |
| 116 117 | SMQ4786 | 016 650 0555 1 | | 191 192 | SMQ.4858 SMQ.T1453 | 016 726 0423 3 | |
| 118 | SMQT1629 | 016 726 0778 9 | | 193 | SMQT1598 | 016 650 5194 6 | BRACKET |
| 119 | SMQ4788 | 016 650 0556 0 | COLLAR | 194 | SMQT1680 | 016 643 1042 8 | |
| 120 | SMQ4790 | 016 718 0308 1 | CONTROL LEVER | 195 | RFS378Z | 016 726 0610 2 | |
| 121 | RFS379Z | 016 726 0430 4 | | 205 | RFS378Z | 016 726 0610 2 | |
| 122 | SMQ4792 | | BRAKE SPRING | SCREWS, WASHER | | | |
| 123 | SMQ4794 | | BRAKE ARM ASSEMBLY | 131 | SMQ4168 | 016 650 0538 2 | COLLAR |
| 124 | SMQT1630 | 016 726 0777 0 |) SPRING | 134 | SMQ.T1582 | 005 500 5751 3 | |
| 125 | SMQ4800 | 016 765 0025 4 | SUPPLY REEL ASSEMBLY | 147 | SMQ.4838 | | COLLAR SCREW |
| 126 | SMQT1636 | | TAKE UP REEL ASSEMBLY | 165 | SMQ4870 | | COLLAR SCREW |
| 127 | SMQ.4804 SMQ.4806 | | SENSING PIECE | 167 | SMQ.4878 | | COLLAR SCREW |
| 128 129 | SMQ4808 | | SENSING PIECE SPRING | 189 | SMQ4942 | | COLLAR SCREW |
| 130 | SMQ4810 | 016 745 0069 | | 196 | SMQ4936 | | NYLON WASHER |
| 132 | RFU16ZA | 015 630 1587 9 | | 197 | XSN2+8 | 005 500 1301 005 500 5867 3 | SMALL SCREW |
| 133 | SMQ4814 | | T. ROLLER KICK LEVER | 198 | SMQT1634 | 005 500 5867 6 | |
| 135 | SMQ4818 | 016 718 0310 | 7 SENSING LEVER | 199 | XWG2 SMQ4944 | 005 500 2957 | |
| 136 | SMQ.4820 | | 3 SENSING LEVER SPRING | 200 | XYN2+C4 | 005 503 0548 9 | |
| 137 | SMQ.4822 | 016 740 0062 | 5 PULLEY 2 FULL AUTO BELT | 202 | XYN2+C6 | 005 500 1297 | |
| 138 | SMQ4824 | | 1 CAM GEAR | 203 | XSN26+5 | 005 500 1361 | |
| 139 | SMQ4826 SMQT1631 | 016 726 0781 | | 204 | XYN2+C5 | 005 500 1291 | 6 SCREW |
| 140 | SMQT1583 | 016 717 0242 | | 206 | RFE133Z | | RETAINING RING |
| 141 | SMQT1635 | 016 752 0123 | 4 FLAT BELT | 207 | SMQ4930 | | 1 POLYSLIDE WASHER |
| 143 | SMQ4832 | 016 718 0311 | 6 RF SLIDING LEVER ASSY | 208 | XUC12FT | 005 512 0116 | |
| 144 | SMQ 4834 | 016 718 0312 | 5 AUTO LEVER | 209 | XUC2FT | 005 512 0126 | |
| 145 | SMQ4938 | 016 643 0447 | 5 AUTO LEVER COLLAR | 210 | XYN26+C6 | | 1 SMALL SCREW |
| 146 | SMQ.4836 | | 9 BUTTON BASE(L) | 211 | XUC15FT | 005 512 0121 | 0 NYLON WASHER |
| 148 | SMQ4840 | | 8 BUTTON BASE(R) | 212 | SMQ.4932 SMQ.4934 | 005 500 2956 | |
| 149 | SMQT1585 | 016 643 0920 | | 213 | XTN26+3 | | 5 TAPPING SCREW |
| | 2112 = 1 = 22 | 010 710 0000 | (DECK A) | 214 215 | SMQT1454 | 005 513 4008 | |
| 150 | SMQT1586 | 016 718 3306 | (DECK A) | 216 | SQM4918 | | 6 COLLAR SCREW |
| 1.51 | CHO 1010 | 016 710 M1E | 2 PLAY BUTTON LEVER | 217 | RFN73Z | 016 643 0778 | |
| 151 | SMQ4846 SMQ4848 | | 1 RWD BUTTON LEVER | | | | |
| 152 153 | SMQ4850 | | O FF BUTTON LEVER | | | | |
| 154 | SMQ.4852 | 016 718 0318 | 9 STOP BUTTON LEVER | 1 | | | |
| 155 | SMQ.4854 | 016 718 0319 | 8 PAUSE BUTTON LEVER ASSY | 1 | | | |
| 156 | SMQ.4856 | 016 726 0246 | 2 BUTTON LEVER SPRING | | | | |
| 157 | SMQ.4858 | | 1 BUTTON LEVER SPRING | | | | |
| 158 | SMQ4860 | | 30 PAUSE LEVER SPRING | | | | |
| 159 | SMQ2444 | 016 718 020 | | | | | |
| 160 | SMQ.4862 | | 66 P STOPPER | | | | |
| | SMQT1588 | 016 726 077 | 07 SPRING | 1 | | | |
| 161 | • | | | i | | | |
| | SMQT1587 RFS253ZA | 016 718 330 | 52 LEVER 28 SPRING | | | | |

---- 27 ----

■ MECHANICAL PARTS LOCATION

- When changing mechanism parts, apply the specified grease to the are marked "x x" shown in the drawing "Mechanical Parts Location".

| Ref. No. Part Name Part No. | Record R |
|---|--|
| ROCOL PASTE | PROCOL PASTE R220_08 |
| ■ FLOIL 6498M \$220.02 ■ FLOIL 97P \$7220.02 ■ SILICONE OIL NO. 2 \$220.12 ■ FLOIL 6488 \$5220.12 ■ FLOIL G-488 \$5 | FLOIL G-488M SZ20L/28 FLOIL G-488 SZ20L/29 SILICONE OIL NO. 2 SZ20L12 FLOIL G-488 SZ20L28 FLOIL G-488 SZ20L28 FLOIL G-488 SZ20L28 FLOIL G-311S SZ20L28 FLOIL G-311S SZ20L28 Floil G-488 SZ20L28 Floi |
| FLOIL GATE FRZZOL2 SILCONE OIL NO. 2 SZZOL12 FLOIL GASS SZZOL10 FLOIL GASS SZZOL10 FLOIL GASS SZZOL10 FLOIL GASS SZZOL26 FLOIL GASS SZZOL26 FLOIL GASS SZZOL26 Tree value indicated by the torque tape may fluctuate during torque measurement. In that case, obtain the middle of the values. Pressure of pressure roller S50±50g Takeup tension Use cassette torque meter SZZSRKCT Wow and flutter: (JIS) Less than Use test tape Use tase Use ta | FLOIL 947P R 2200.12 SILICONE OIL NO. 2 S220.12 FLOIL G-488 S220.10 FLOIL G-488 S220.10 FLOIL G-311S S220.26 Floil G-488 S220.10 Floil G-488 S220.10 |
| SICOL G-488 SZZ0L10 FLOIL G-488 SZZ0L10 FLOIL G-311S SZZ0L26 102 177 179 174 179 179 174 179 174 179 179 174 179 | SICOLG 488 SZZQL10 |
| ## FLOIL G-3118 SZZ0L26 103 199 174 179 174 179 174 179 174 179 174 179 179 174 179 179 174 179 17 | ## FLOIL G-311S SZZOL26 103 199 177 174 179 17 |
| SPECIFICATIONS WOTE: The value indicated by the torque tape may fluctuate during torque measurement. In that case, obtain the middle of the values. Pressure of pressure roller 350+50g Takeup tension ** Use cassette torque meter mete | SPECIFICATIONS WOTE: The value indicated by the torque tape may fluctuate during torque measurement. In that case, obtain the middle of the values. Pressure of pressure roller 350±500 Takeup tension will see cassette torque meter me |
| SPECIFICATIONS WOTE: The value indicated by the torque tape may fluctuate during torque measurement. In that case, obtain the middle of the values. Pressure of pressure roller 350±50g Takeup tension * Use cassette torque meter | SPECIFICATIONS WOTE: The value indicated by the torque tape may fluctuate during torque measurement. In that case, obtain the middle of the values. Pressure of pressure roller 350±50g Takeup tension * Use cassette forque measuremeter |
| 192 | |

| | 202 197 | | 196 213 | 199 198 192 | | | 191 | 1 217 | 191 | 209 | 209 189 | 210 1E 181 1E |
|-------------|------------------------|-----|------------|--------------------------------|------------|------------|------------------------------------|----------------------------|-----|----------------|----------------------|----------------------|
| | 214 | 210 | | | 177 165 | 161 166 | 155 160 180 162 146 154 158 159 | 163 179 157 153 167 164 | | 178 174 147 | 170 173 17 152 14 | 71 171 49 151 148 |
| 113 112 107 | 102 103 104 114 105 | 11 | | 102 110 101 109 106 111 108 | 134 | - | 134 | 134 | | | | |

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■ MECHANICAL PARTS LOCATION

When changing mechanism parts, apply the specified grease to the are marked "××" shown in the drawing

EVER LEVER SPRING

R SCREW R SCREW R SCREW R SCREW WASHER SCREW

escription

CICK LEVER
ON LEVER W/SP
ASSIS
SPRING
IER ARM SPRING
R ARM ASSEMBLY
EAR
BEAR
ELT
EL ASSY
R ARM
IER ARM SPRING
ARM ASSY
I

RM COLLAR

ASS/Y .D PLATE RUBBER FE

IING RING . I DE WASHER

SCREW

WASHER IG SCREW

SCREW

| Text | When changing mechanism parts, apply the specified grease to the are marked "xx" shown in the drawing "Mechanical Parts Location". | | 184 |
|--|--|---|-------|
| | | 209 | |
| FLOSE CAMPAGE SECURITY SECU | ROCOL PASTE RZZOL06 198 | 134 173 | 185 |
| | FLOIL G-488M SZZOL28 | 210 134 209 (**6**) 9-210 | |
| FLOIL G-489 \$220,19 \$100 | | 175 | |
| SPECIFICATIONS NOTE: The value included by the torque tape may line located during longue measurement. In that same, others the model of the shakes. Personal personal control or model of the shakes. 134 135 136 137 138 139 130 138 139 130 130 130 130 130 130 130 130 130 130 | 101 | | |
| SPECIFICATIONS NOTE: The value indicated by the torque lape may functioned during longue measurement. In that case, doubt the middle of the values. In that case, doubt the middle of the values. In that case, doubt the middle of the values. In that case, doubt the middle of the values. In the case of measure color of the values. In the case of the value of measure color of the values. In the case of the value of measure color of the values. In the case of the value of measure color of the values. In the case of the value of the values. In the case of the value of the values. In the case of the value of the values. In the value of the valu | 6 FLOIL G-311S SZZ0L26 | | 188 |
| SPECIFICATIONS NOTE I has value indicated by the torque tape may fluctuate during targue measurement. In that case, ordian the middle of the values. Pressure of pressure ordine values. The value indicated by the torque tape may fluctuate during targue measurement. In that case, ordian the middle of the values. The value indicated by the torque tape may fluctuate during targue measurement. In that case, ordian the middle of the values. The value indicated by the torque tape may fluctuate during targue measurement. In that case, ordian the middle of the values. The value indicated by the torque tape may fluctuate during targue tape and the values. The value indicated by the torque tape may fluctuate during targue tape and the values. The value indicated by the torque tape may fluctuate during targue tape and tape and targue targue targue targue targue targue targue targue ta | 199 | 182 | |
| SPECIFICATIONS ONE: The value indicated by the torque topin may fill-clusted during frome measurement. In that case, critish the middle of the values. In that case, critish the middle of the values. Pesseure of pressure rollet SIGNA, 505-509 SIGN | 102 | 207 | |
| NOTE: The value indicated by the target tape may fill the drings from the mode of the values. In that case, obtain the mode of the values. Persource of pressure | SPECIFICATIONS | 189 -183 | 186 |
| In that case, obtain the middle of the values. Pressure of possers roble 502 550 at 104 105 106 107 177 177 188 189 145 | NOTE: The value indicated by the torque tape may | | 216 |
| Pressure of pressure roller 350±509 Taking lention 4 Use east its crown when the control of the | indicate and a management. | | -135 |
| Taken persion and the content forcing and the content | | 171 168 100 | |
| ** Use cassetted to provide the Control of the Cont | | 165 8 100 178-1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | 195 |
| 102 103 104 105 | * Use cassette torque 35~70g-cm 106 | | |
| Use escil 227CMAT 0.114, (WPMS) 105 109 109 109 109 109 109 109 109 109 109 | meterQZZSRKCT | 217 | |
| (SSO4, 908) 108 (SSO4, 908) 10 | * Use test tape | 201 124 | 145 |
| (SS04, 908) (SS09) (DECK A) (D | QZZCWAT 0.1% (WHMS) 105 | | |
| (S904, 908) 202 108 (S909) 108 (S909) 108 (S909) 108 (S909) 108 (S909) 109 (S | | | 201 |
| (S904, 908) 202 108 (S909) (DECK A) (DECK A) 161 158 159 (91) 157 191 150 153 153 153 155 153 159 (91) 112 125 130 120 121 121 122 121 121 122 121 121 12 | | | |
| (DECK A) 100 (DECK A) 110 (DECK | 202 | | |
| (DECK A) 107 (DECK A) 196 152 153 155 154 153 155 154 153 155 154 153 155 154 155 154 155 155 155 155 155 155 | (S904, 908) 202 108 | 1 1 2 1 200 1 1 1 | 3 |
| DECK A) 107 (DECK A) 108 109 110 1110 110 110 110 11 | (\$909) | 215 | |
| 113 107 (DECK A) 196 213 213 155 154 159 159 159 159 159 159 159 159 159 159 | (DECK A) | 161 158 139 191 156 | |
| (DECK A) 196 213 213 114 110 110 111 | 113/ 107 | 157 | 26) |
| 213 213 155 154 153 155 154 155 154 155 155 154 155 155 155 | (DECK A) 196 | 191 152 107 | |
| 112 204 110 120 121 121 120 121 121 120 121 121 | 213 | | |
| 112 203 123 123 121 121 120 121 121 120 121 121 120 121 121 | 213 | | 130 |
| 112 203 119 204 (112) 121 146 148 | └┤ | | 207 |
| 1111 121 122 121 121 121 121 121 121 12 | | 117 | |
| | 112 | 203 | 223 |
| | 214 | 119 204 6 6 (DECK A) 4 C | (112) |
| | | | 122 |
| | 111 | | 120 |
| | | 146 | 2 |
| | 192 | | |
| | | | 204 |
| | | | |
| | B ~ | | |
| | | | |
| | | | |

| 202 197 202 196 199 198 202 214 213 192 | 191 217 1 | 91 209 | 209 210 182 189 181 183 | 212 203 189 | 200 190 207 204 204 208 201 | 207 215 206 | 187 188 185 186 186 204 207 201 195 216 | 184 211 |
|--|--|----------------|------------------------------------|--------------------------------|--------------------------------|--|--|--------------------|
| | 177 161 155 160 180 162 163 179 157 165 166 146 154 158 159 153 167 164 | 178 174 147 | 170 173 171 171 152 149 151 148 | 168 172 176 169 156 150 175 | , | 145 144 | 143 | 141 175 142 142 |
| 102 103 104 102 110 101 109 113 112 107 114 105 104 115 106 111 108 | 134 134 134 | | | 134 138 119 | 133 117 139 116 118 | 138 124 137 135 136 140 126 127 128 129 132 125 112 | 130 123 | 120 121 |

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■ REPLACEMENT PARTS LIST

Notes: * Important safety notice:

Components identified by A mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified

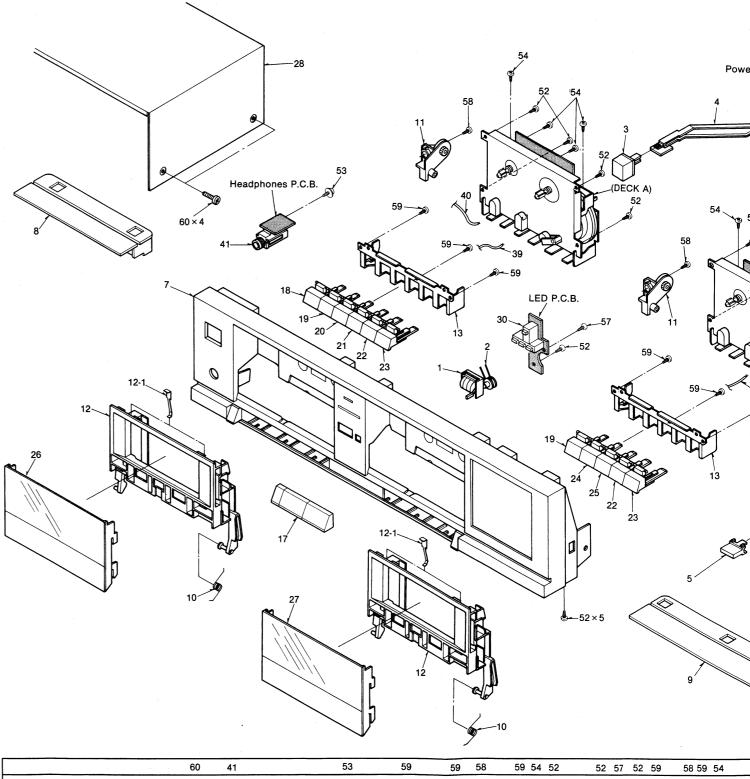
- * Bracketed indications in Ref. No. columns specify the
- Parts without these indications can be used for all areas.
- * $\ensuremath{\mathbb{G}}$ -marked parts are used for black only, while $\ensuremath{\mathbb{G}}$ -marked parts
- are for silver type only.

 * Part other than ®-and ®-marked are use for both black and

| Ref. | No. | Part No. | Part Code | Description | Ref. | No. | Part No. | Part Code | Description |
|--------|-------------|---------------------|----------------|-----------------|------|-----------|--------------|----------------|----------------|
| CARINE | T AND CHA | SSIS | | | 21 | ® | SBC869A | 016 702 6654 8 | |
| CABINE | I AND ONA | | 010 000 0101 5 | TAPE COUNTER | 22 | S | SBC805A-1 | 016 702 6419 7 | |
| 11 | | SJN20 SMQ20018 | | ANGULAR BELT | 22 | ® | SBC870A | 016 702 6655 7 | |
| 2 | | SMC220018 SBC666 | | BUTTON, POWER | 23 | S | SBC806A-1 | 016 702 6417 9 | |
| 3 | (S) | | | BUTTON, POWER | 23 | ® | SBC871A | 016 702 6656 6 | |
| 3 | ® | SBC666-5 | 016 712 0316 1 | | 24 | S | SBC803B-1 | 016 702 6476 8 | |
| 4 | _ | SUB255 | | | 24 | ® | SBC868B | 016 702 6652 0 | BUTTON |
| 5 | ⊗ | SBC944 | 016 702 7018 6 | | 25 | S | SBC804B-1 | 016 702 6474 0 | BUTTON |
| 5 | S | SBC944-1 | 016 702 7117 4 | | 25 | ® | SBC869B | 016 702 6653 9 | BUTTON |
| 6 | | SKMST11-KE | 016 800 3137 9 | CABINET BODY | 26 | Ø | SGE1893 | 016 820 0603 4 | CASSETTE LID |
| E | | | | OADINET DODY | 26 | S | SGE1893-2 | 016 820 0615 0 | CASSETTE LID |
| 6 | | SKMST11-KG | 016 800 3134 2 | CABINET BODY | 27 | Ø | SGE1893-1 | 016 820 0602 5 | CASSETTE LID |
| EG. EH | | | | OLD LUET DODY | 27 | S | SGE1893-3 | 016 820 0616 9 | DOOR,LID |
| 6 | | SKMST11-KK | 016 800 3143 1 | CABINET BODY | 28 | ® | SKC2090K99 | 016 800 3071 0 | CABINET BODY |
| EK | | | · | | 28 | S | SKC2090S98 | 016 800 3133 3 | CABINET BODY |
| 6 | | SKMST11-KL | 016 800 3135 1 | CABINET BODY | 29 | | LN121307P | 001 032 8495 7 | DIODE, GAASP |
| XL | | | | | 30 | | LN041395P | 001 033 0045 6 | DIODE, GAASP |
| 6 | | SKMST11-KX | 016 800 3136 0 | CABINET BODY | 31 | | SJF3057NK | 003 410 8123 0 | TERMINAL BOARD |
| XA, XB | | | | | 32 | Λ | SJS9236 | 003 403 4660 7 | AC SOCKET |
| 6-1 | | SKL293 | 016 828 0269 8 | | 34 | _ | SJT30540LX-V | 003 410 5996 1 | CONNECTOR |
| 7 | ® | SGYST11-KE | | FRONT PANEL (K) | 34 | | SJT30840LX-V | 003 410 5998 9 | LUG TERMINAL |
| 7 | \$ | SGYST11-SE | | FRONT PANEL (S) | 34 | | SJT31040LX-V | 003 410 6112 1 | LUG TERMINAL |
| 8 | | SGX7894 | 016 846 3777 9 | | 35 | | QJP1920TN-1 | 003 403 7219 8 | CONNECTOR |
| 9 | | SGX7895 | 016 846 3776 0 | | 35 | | QJP1921TN-1 | 003 403 7220 5 | |
| 10 | | SUS797 | 016 726 0677 3 | | 36 | | SMC1227 | | SHIELD COVER |
| 11 | | SGXST25-KP | 016 846 3480 3 | | 37 | | SMN2043 | 016 632 1880 9 | |
| 12 | | SGXST17-KM | | CASSETTE HOLDER | 38 | | SWKST11M1 | 016 934 0162 5 | P.HEAD WIRE |
| 12-1 | | QBP2006A | 015 727 0706 8 | | 39 | | SWKST11M2 | | R/P HEAD WIRE |
| 13 | | SMN2001-1 | 016 632 1784 8 | | 40 | | SWKST11M3 | | E.HEAD WIRE |
| 14 | Ø | SGX7899 | 016 846 3774 2 | | 41 | | QJA0455ZC | 003 400 5218 2 | |
| 14 | \$ | SGX7899-1 | | METER ORNAMENT | | S.WASHER | | 000 100 0210 2 | |
| 15 | €) | SBD144 | 016 700 1979 0 | | - | S.WASHER | | | |
| 15 | (S) | SBD144-1 | 016 700 2000 6 | | 51 | | XTBS3+8JFZ1 | 005 501 2523 0 | |
| 16 | 18 | SGX7898 | 016 846 3775 1 | | 52 | | XTB3+10J | 005 501 2076 2 | |
| 16 | (\$) | SGX7898-1 | | SLIDE GUIDE | 53 | | XTWS3+10Q | 005 501 2293 5 | |
| 17 | ® | SGX7897 | 016 846 3796 6 | ORNAMENT | 54 | | XTB3+6F | 005 501 2687 1 | |
| 17 | \$ | SGX7897-1 | 016 846 3853 4 | ORNAMENT | 55 | | XTW3+12Q | | TAPPING SCREW |
| 18 | S | SBC801A-1 | 016 702 6427 7 | BUTTON | 56 | | XTB3+12JFZ | | TAPPING SCREW |
| 18 | (K) | SBC866A | 016 702 6649 5 | | 57 | | XTV26+6J | 005 501 1301 6 | |
| 19 | S | SBC802A-1 | 016 702 6425 9 | BUTTON | 58 | | XTB3+12J | 005 501 1534 1 | |
| 19 | ® | SBC867A | 016 702 6650 2 | BUTTON | 59 | | XTV26+8J | 005 501 1140 5 | |
| 20 | S | SBC803A-1 | 016 702 6423 1 | BUTTON | 60 | S | SNE2125 | 005 500 5753 1 | |
| 20 | ® | SBC868A | 016 702 6651 1 | BUTTON | 60 | ® | SNE2125-1 | 005 500 5752 2 | = - |
| 21 | <u>s</u> | SBC804A-1 | 016 702 6421 3 | BUTTON | 61 | | XTB3+8JFZ | 005 501 0138 3 | SCREW |
| | | | | | | | | | |

| Ref. | No. | Part No. | Part Code | Description | Ref. | No. | Part No. | Part Code | Description |
|-----------------|------------|-----------------------------------|--|--------------------------------|----------------------|-----|----------------------|----------------------------------|------------------|
| PACKING | GS . | | | | A1 | Δ | SJA183 | 003 490 4873 7 | POWER CORD |
| P1 P1 P2 | (8) (8) | SPG5881 SPG5882 SPS4963 | 016 971 5052 1 016 971 5083 4 016 977 3314 6 | PAD | XB A2 A3 EK | | SJPK2202 | 003 492 6415 1 | CORD |
| P3 P4 P5 | | SPS4964 SPS4905 XZB50X65B02 | 016 977 3327 1 016 977 3274 7 016 978 0420 2 | PAD PAD PROTECTION COVER | A3 E, EH A3 | | SQF12910 SQF12911 | 016 983 5249 4 016 983 5250 1 | INSTRUCTION BOOK |
| ACCESS | ORIES | | | | EG | | SQF12311 | 010 303 3230 1 | INSTRUCTION BOOK |
| A1 E. EG. El | <u> </u> | SFDAC05E03 | 003 490 4809 5 | POWER CORD | A3 XA, XL | | SQ.F12968 | 016 983 5254 7 | INSTRUCTION BOOK |
| A1 EK | Δ | SFDAC05G02 | 003 490 2613 3 | POWER CORD | A3 XB | | SQF13047 | | INSTRUCTION BOOK |
| A1 XL | Δ | SJA163 | 003 490 2503 8 | POWER CORD | A4 XA, XB | | SJP5213 | 003 492 0736 1 | PLUG |
| | | | | | 1 | | | | |

■ CABINET PARTS LOCATION



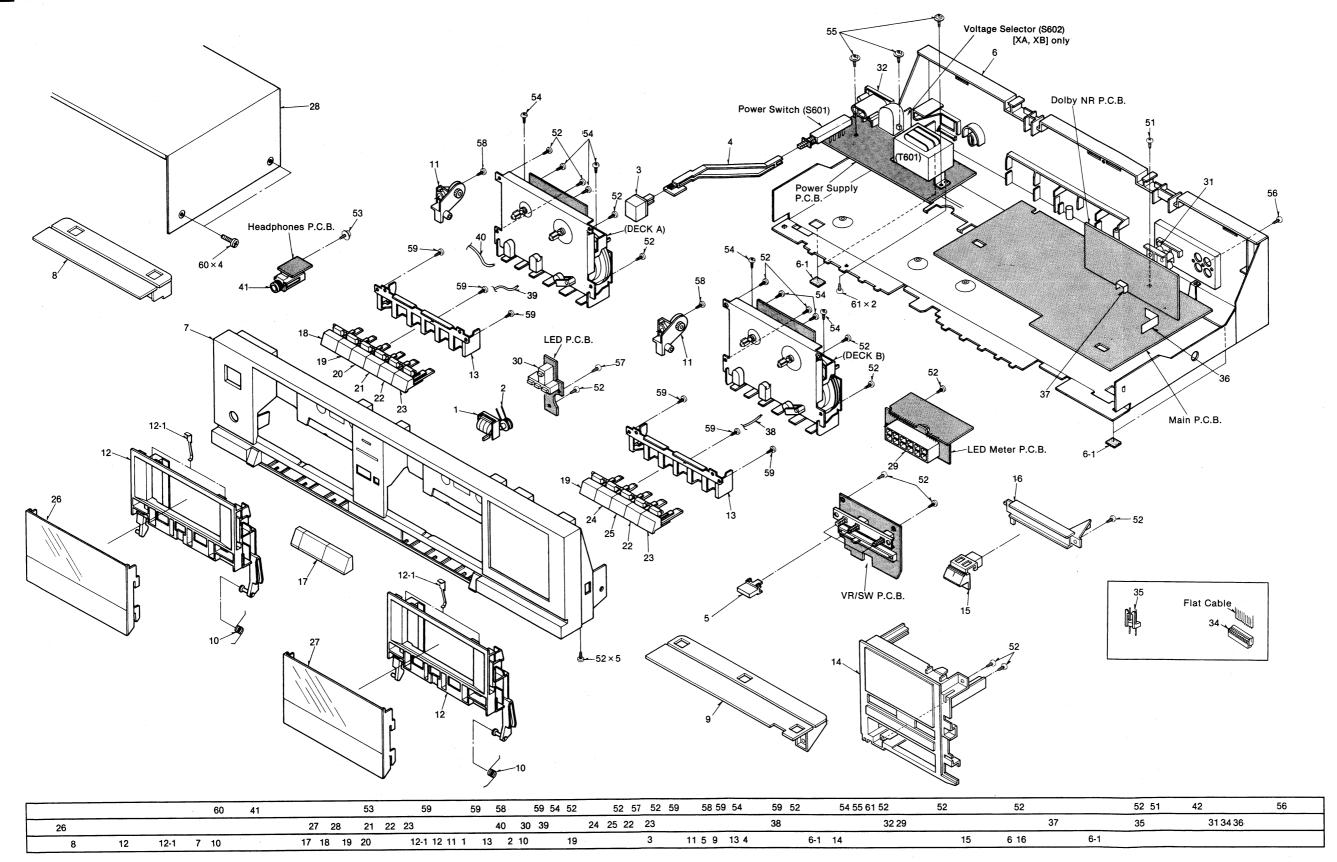
RS-T11

| | | | - | 60 | 41 | | | | 53 | | 59 | 59 | 58 | | 59 54 | 52 | | 5 | 2 57 | 52 | 59 | 58 5 | 59 54 | |
|----|----|------|---|----|----|----|----|----|----|----|--------------|----|-----|----|-------|----|----|----|------|----|----|--------|-------|---|
| 26 | | | | | | 27 | 28 | | 21 | 22 | 23 | | 40 | 30 | 39 | | 24 | 25 | 22 | 23 | | | | ; |
| 8 | 12 | 12-1 | 7 | 10 | | 17 | 18 | 19 | 20 | | 12-1 12 11 1 | 13 | 3 2 | 10 | | 19 | | | | 3 | 1 | 11 5 9 | 13 4 | |

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■ CABINET PARTS LOCATION



— 32 —

Dolby NR-Equipped Stereo Cassette Deck

DEUTSCH

Verwenden Sie bitte diese Broschüre zusammen mit der Service-Anleitung für das Modell Nr. RS-T11.

■ MESSUNGEN UND EINSTELL METHODEN

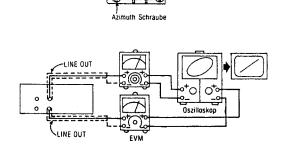
Meßinstrumente

- Elektronisches Voltmeter(EVM)
- Oszilloskop
- Digitaler Frequenzmesser
- Audiofrequenz-Oszillator

- Dämpfungswiderstand
- Gleichstrom-Voltmeter
- Widerstand (600Ω)

Kpofazimut-Justierung

- 1.Den Azimut-Justierungsteil (8kHz, -20dB) des Testbandes (QZZCFM) wiedergeben und die Winkeljustierungs-Einstellschraube so verstellen, daß der Ausgang vom linken und rechten Kanal maximal wird. (Wenn die Justierpositionen for den linken und rechten Kanal verschieden sind,ist eine Position zu finden, wo der Ausgang des linken und rechten Kanals ausgelichen ist, und dann ist die Justierung durchzuführen.)
- 2.Gleichzeitig eine Lissajous-Wellenform ziehen und Phasenablenkung eliminieren.
- Nach erfolgter Justierung sind die Bandführungs-Höhen-und-Winkeljustierschrauben zu sichern.



Autnaham/Wiedergabe

Bandgeschwindigkeits-Justierung

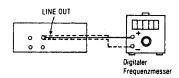
-- Schneller Bandlauf --

- 1.Stellen Sie den Bandgeschwindigkeitswählschalter auf "X2" und schließen Sie Deck A an TP1 und TPN1 und Deck B an TP2 und TPN2 kurz.
- 2.Spielen Sie den Mittelteil des Testbandes (QZZCWAT) ab.
- 3.Justieren Sie VR803 von Deck A so, daß die Abgabewerte innerhalb der Standardwerte liegen.

-- Normaler Bandlauf --

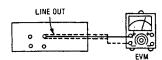
- 4.Stellen Sie den Bandgeschwindigkeitswählschalter auf "X1" und unterbrechen Sie Deck A in TP1 und TPN1 und Deck B in TP2 und TPN2.
- 5.Spielen Sie den Mittelteil des Testbandes (QZZCWAT)
- 6.Justieren Sie VR802 von Deck B und VR801 von Deck A so, daß die Abgabewerte innerhalb der Standardwerte liegen.

Standardwert: 3000±15Hz(Normal), 6000±630Hz(Schnell)



Wiedergabe-Frequenzgang

- 1.Den Wiedergabe-Frequenzgangteil (315Hz, 12,5kHz~63Hz, -20dB) des Testbandes (QZZCFM) wiedergeben.
- Überprüfen, ob der Frequenzgang innerhalb des in Abb.
 für den linken und rechten Kanal gezeigten Bereichs liegt.



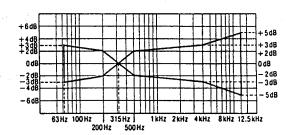
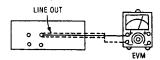


Abb. 1

Justierung des Wiedergabe-Verstärkungsgrades

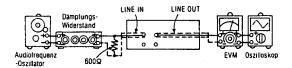
- Den für den Wiedergabe-Verstärkungsgrad justierten Teil (315Hz, 0dB) des Testbandes (QZZCFM) wiedergaben.
- 2.Den VR1 (linker Kanal) (VR2 (rechter Kanal)) für Deck B und den VR3 (linker Kanal) (VR4 (rechter Kanal)) für Deck A so justieren, daß die Ausgangsleistung dem Standard-Wert entspricht.

Standard-Wert: 0,4 ± 0,02V



Gesamtfrequenzgang

- Legen Sie eine normale Leerkassette (QZZCRA) ein und nehmen ein Signal (50Hz ~ 12.5kHz) von 20dB auf, das durch das Referenzeingabepegelsignal (1kHz, -24dB) gedämpft wird.
- 2.Das in Schritt 1 autgezeichnete Signal wiedergeben und prufen, ob der Pegel jeder Ausgangsfrequenz im Bereich liegt, der in Abb. 2 in Vergleich zur Referenzfrequenc (1kHz) gezeigt wird.
- 3.Falls er nicht im Standard-Bereich liegt, ist der Vormagnetisierungs- strom mit VR301 (linker Kanal) (VR302 (rechter Kanal)) für Deck A so zu justieren, daß der Frequenzpegel innerhalb des standards zuliegen kommt.
- 4.Anschließend das auf der CrO2 -Leerband-Cassette (QZZCRX) und der Reineisenband-Leercassette (QZZCRZ) aufgezeichnete Signal auf 15kHz erhöhen und auf gleiche Weise justieren, Wie vorgehend beschrieben. Dann überprüfen, ob der Frequenzpegel innerhalb des in **Abb. 3** gezeigten Bereichs liegt.



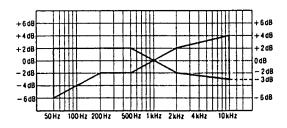


Abb. 2

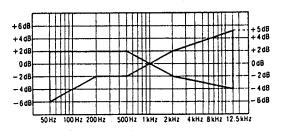


Abb. 3

Justierung des Gesamtverstärkungsgrades

1.Ein Normalband-Leercassette (QZZCRA) einsetzen und im Aufnahmepause- Zustand des Gerätes das Referenzsignal (1kHz, -24dB) eingeben.

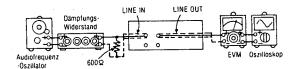
2.Die Ausgangsleistung mit dem Dämpfungswiderstand

auf 0.4V justieren und dann aufnehmen.

3.Das in Schritt 2 aufgezeichnete Signal wiedergeben und überprüfen, ob die Ausgongsleistung dem Standard-Wert entspricht.

4.Falls sie nicht dem Standard-Wert entspricht, ist der VR5 (linker Kanal) (VR6 (rechter Kanal)) für Deck A Zu justieren, und dann sind die Schritte(1), (2) und (3) zu Wiederholen, bis die Ausgangsleistung dem Standard-Wert entspricht.

Standard-Wert: 0,4V ± 0,5dB (0,02V)



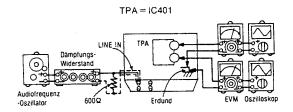
Dolby-Rauschunterdrückungs-Schaltkreis

 Eine Normalband-Cassette einsetzen und im Aufnahmepause-Zustand des Gerätes ein 5kHz-Signal eingeben.

2.Mit dem Dämpfurgswidersand so justieren, daß die Ausgangsleistung zwischen Anschluß 6 (linker Kanal) ((Anschluß 19 (rechter Kanal))) des IC401 und Masse 12,3mV beträgt.

3.Den Rauschunterdrückungs-Schalter (NR) einschalten und prüfen, ob der Pegel wie vorgeschrieben gegenüber dem Pegel im rauschunterdrückungsfreien Zustand verändert wird.

Standard-Wert: 8 ± 1,5dB



FRANÇAIS

Ceci est à utiliser conjointement avec manuel d'entretien du modèle No. RS-T11.

METHODES DES MEASURES ET REGLAGES

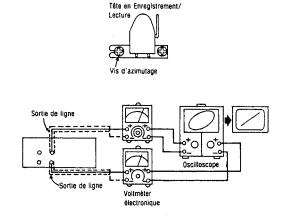
Apparelis de mesurage

- Voltmètre électronique
- Oscilloscope
- Compteur de fréquence numérique
- Oscillateur de fréquence audio

- A.T.T.(Atténuateur)
- Voltmètre à C.C.
- Résistance (600Ω)

Réglage de l'angle des têtes de lecture

- 1.Faire jouer la partie réglée azimutale (8kHz, -20dB) de la bande d'essai (QZZCFM) et. régler la vis de mise au point azimutale de telle sorte que les puissances de sortie du canal de gauche et du canal de droite soient au maximum.
 - (Si les positions de réglage du canal de gauche et du canal de droite sont différentes, trouver une position où les puissances de sortie des canaux de gauche et de droite soient équilibrées, puis effectuer la mise au point.)
- 2.En même temps, établir une forme d'onde de Lissajous et éliminer la déviation de phase.
- 3.Après le réglage, bloquer les vis du réglage angulaire et de la hauteur des guides de bande.



Réglage de la vitesse de défilement de la bande

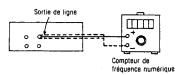
-A grande vitesse-

- 1.Régler le commutateur de vitesse de défilement de la bande de montage sur "X2" et court-circuiter la platine A sur TP1 et TPN1, et la platine B sur TP2 et TPN2.
- Faire jouer la partie centrale de la bande d'essai (QZZCWAT).
- 3. Ajuster la platine A sur VR803 de telle sorte que la puissance de sortie soit en deçà de la normale.

-Vitesse normale-

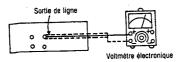
- 4.Régler le commutateur de vitesse de défilement de la bande de montage sur "X1" et mettre hors circuit la platine A sur TP1 et TPN1 et la platine B sur TP2 et TPN2.
- 5.Faire jouer la partie centrale de la bande d'essai (QZZCWAT).
- 6. Ajuster la platine B sur VR802 et la platine A sur VR801 de telle sorte que la puissance de sortie soit en deçà de la normale.

Valeur standard: 3000±15Hz(normale); 6000±630Hz(élevée)



Réponse en Fréquence de la lecture

- 2. Vérifier que la fréquence soit en deçà de la plage montrée à la Fig.1, à la fois pour le canal de gauche et le canal de droite.



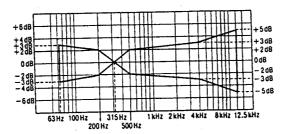
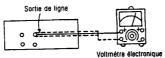


Fig. 1

Réglage d'armplification de la lecture

- 1.Faire jouer la partie réglée d'amplification de la lecture (315Hz, 0dB) de la bande d'essai (QZZCFM).
- 2.Régler la platineB: VR1 (canal de gauche) (VR2 (canal de droite)) et la platine A: VR3 (canal de gauche) (VR4 (canal de droite)) de telle sorte que la puissance de sortie soit en deçà de la normale.

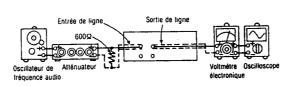
Valeur normalisée: 0,4±0,02V

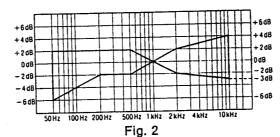


Réponse en fréquence globale

- 1.Installer une bande Vierge normale (QZZCRA) et enregistrer en appliquant un signal (50Hz~12,5kHz), 20dB atténuésà partir du signal du niveau déntrée de référence (1kHz, -24dB).
- 2. Faire jouer le signal enregistré à l'étape 1 et vérifier que le niveau de chaque fréquence de sortie soit en deçà de la plage montrée à la Fig. 2 en comparaison avec la fréquence de référence (1kHz).
- 3.S'il n'est pas en deçà de la plage standard, régler le courant de polarisation avec platine A: VR301 (canal de gauche) ((VR302 (canal de gauche))) de telle sorte que le niveau de fréquence soit en deçà de la normale.
- Niveau vers la haut dans la plage de fréquence élevéeAugmenter le courant de polarisation.
- Niveau vers le bas dans la plage de fréquence élevéeDiminuer le courant de polarisation.
- 4.Après cela, amplifier le signal enregistré sur la bande vierger CrO² (QZZCRX) et la bande vierge métallisée (QZZCRZ) jusqu'à 15kHz et régler de la même manière que celle mentionnée ci-dessus. Puis, vérifier que le niveau de fréquence soit en deçà de la plage montrée à la Fig.3.

--- 5 ---





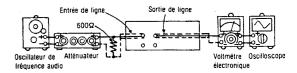
6dB
4dB
2dB
2dB
0dB
+2dB
0dB
2dB
4dB
-2dB
-2dB
-2dB
-4dB
-6dB
-50Hz 100Hz 200Hz 500Hz 1kHz 2kHz 4kHz 8kHz 12.5kHz

Fig. 3

Réglage d'amplification globale

- Installer une bande vierge normale (QZZCRA) et appliquer le signal de niveau d'entrée de référence (1kHz, -24dB) sur le mode d'intermission d'enregistrement.
- 2. Régler la puissance de sortie 0,4V avec l'atténuateur, puis enregistrer.
- 3. Faire jouer le signal enregistré à l'étape 2 et vérifier que la puissance de sortie soit en deçà de la normale.
- 4.Si elle n'est pas en deçà de la normale, régler platine A: VR5 (canal de gauche) ((VR6 (canal de droite))) et répéter les étapes (1), (2) et (3) jusqu'à ce que la puissance de sortie soit en deçà de la normale.

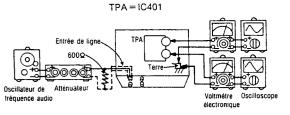
Valeur normalisée: 0,4V±0,5dB(0,02V)



Circuit de réduction des bruits dolby

- 1.Installer une bande normale et appliquer un signal de 5kHz sur le mode d'intermission d'enregistrement.
- 2.Régler avec l'atténuateur de telle sorte que la puissance de sortie entre la borne 6 (canal de gauche) ((borne 19 (canal de droite))) de IC401 et la masse soit de 12,3mV.
- 3.Mettre en marche le commutateur de réduction des bruits et vérifier que le niveau change tel qu'il est spécifié à partir du niveau d'entrée sur le mode de sortie de réduction des bruits.

Valeur normalisée: 8±1,5dB



--- 6 --

ESPAÑOL

Sirvase utilizarse junto con manual de servicio para el model No. RS-T11.

■ METODOS DE AJUSTE Y MEDIDA

Instrumento de medición

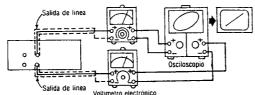
- EVM(Voltímetro electrónico)
- Osciloscopio
- Frecuencimetro digital
- Oscilador AF

- ATT(Atenuador)
- Voltímetro CC
- Resistor(600Ω)

Ajuste acimutal de cabeza

- 1.Reproducir la parte ajustada de acimut(8kHz, -20dB) de la cinta de prueba(QZZCFM) y regular el tornillo de ajuste de ángulo de manera que las salidas de CH-I y CH-D sean maximizadas. (Cuando las posiciones de ajuste sean diferentes de CH-I y CH-D, encontrar una posición donde las salidas de CH-I y CH-D estén equilibradas y, luego, hacer el ajuste.)
- 2.Al mismo tiempo, trazar una forma de onda de Lissajous y eliminar la deflexión de fase.
- 3.Después del ajuste, fije los tornillos de ajuste de altura y ángulo de guía de cinta.





Ajuste de velocidad de cinta

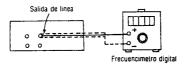
-Alta velocidad-

- 1.Poner el conmutador de velocidad de cinta de compaginación "X2" conectar la Platina A: TP1 y TPN1, Platina B: TP2 y TPN2.
- 2.Reproducir la parte de en medio de la cinta de prueba (QZZCWAT).
- Ajustar la Platina A: VR803 de manera que la salida esté dentro de la estándar.

-Velocidad normal-

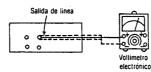
- 4.Poner el conmutador de velocidad de cinta de compaginación en "X1" y abra la Platina A: TP1 y TPN1, Platina B: TP2 y TPN2.
- Reproducir la parte de en medio de la cinta de prueba(QZZWAT).
- 6. Ajustar la Platina B: VR802 y Platina A: VR801 de manera que la salide esté dentro de la estándar.

Valor estándar: 3000±15Hz(normal)6000±630Hz(alta)



Respuesta de frecuencia de reproducción

- Reproducir la parte de respuesta de frecuencia de reproducción (315Hz, 12.5kHz~63Hz,-20dB) de la cinta de prueba(QZZCFM).
- Comprobar que la frecuencia esté dentro de la gama mostrada en la Fig.1 tanto para CH-I como para CH-D.



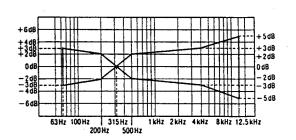


Fig. 1

Ajuste de ganancia de reproducción

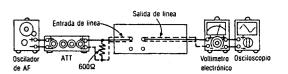
- Reproducir la parte ajustada de la ganancia de reproducción (315Hz, 0dB) de la cinta de prueba (QZZCFM).
- 2. Ajustar la Platina B: RV1(CH-I) ((RV2(CH-D))) y la Platina A: RV3(CH-I) ((RV4(CH-D))) de manera que la salida esté dentro de la estándar.

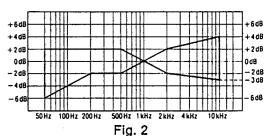
Valor estándar: 0,4±0,02V



Respuesta de frecuencia total

- 1.Poner una cinta virgen normal(QZZCRA) y grabar aplicando señal (50Hz~12,5kHz), 20dB atenuados de la señal de nivel de entrada de referencia(1kHz, -24dB).
- 2.Reproducir la señal grabada en el paso 1 y comprobar que el nivel de cada frecuencia de salida esté dentro de la gama mostrada en la Fig.2 en comparación con la frecuencia de referencia(1kHz).
- 3.Si no está dentro de la gama estándar, ajustar la corriente de polarización mediante la Platina A: RV301(CH-I) ((RV302(CH-D))) de manera que el nivel de frecuencia esté dentro del estándar.
- Subir el nivel en la gama de alta frecuencia Incrementar la corriente de polarización.
- Bajar el nivel en la gama de alta frecuencia Disminuir la corriente de polarización.
- 4.Después de eso, incrementar la señal grabada en la cinta virgen CrO₂ (QZZCRX) y la cinta virgen metálica (QZZCRZ) hasta 15kHz y ajustar de la misma manera como mencionado arriba y comprobar que el nivel de frecuencia esté dentro de la gama mostrada en la Fig.3.





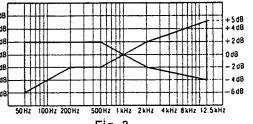
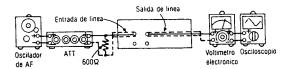


Fig. 3

Ajuste de ganancia total

- Colocar una cinta virgen normal(QZZCRA) y aplicar la señal de nivel de entrada de referencia(1kHz, -24dB) en la modalidad de pausa de grabación.
- 2. Ajustar la salida 0,4V mediante atenuador y luego,
- 3.Reproducir la señal grabada en el paso 2 y comprobar que la salida esté dentro de la estándar.
- 4.Si no está dentro de la estándar. ajustar la Platina A: RV5 (CH-I) ((RV6 (CH-D))) y repetir el paso (1), (2) y (3) hasta que la salida esté dentro de la estándar.

Valor estándar: 0,4V±0,5dB(0,02V)



Circuito RR Dolby

- Colocar una cinta normal y aplicar señal 5kHz en la modalidad de pausa de grabación. pausa de grabación.
- Ajustar mediante atenuador de manera que la salida entre terminal 6 (CH-I) ((terminal 19 (CH-D))) de IC401 y tierra sea 12,3mV.
- Prender el interruptor RR y comprobar que el nivel cambia como especificado por el nivel en la modalidad de salida RR.

Valor estándar: 8 ± 1,5dB

